

Government of Western Australia Department of Water and Environmental Regulation

Annual Audit Compliance Report Form

Environmental Protection Act 1986. Part V Division 3

Once completed, please submit this form either via email to info@dwer.wa.gov.au, or to the below postal address:

Department of Water and Environmental Regulation Locked Bag 10 Joondalup DC WA 6919

| Section A – Licence details | | | | |
|------------------------------|----------------------------|----------------------|-------------|--|
| Licence number: | L5533/1976/11 | Licence file number: | 2011/005902 | |
| Licence holder name: | | • | | |
| Trading as: | | | | |
| ACN: | | | | |
| Registered business address: | | | | |
| Reporting period: | 01/01/2021 to 31 /1 | 12 /2021 | | |

Section B - Statement of compliance with licence conditions

Did you comply with all of your licence conditions during the reporting period? (please tick the appropriate box)

- ☐Yes please complete:
 - section C;
 - section D (if required); and
 - · sign the declaration in Section F.

⊠No – please complete:

- section C;
- section D (if required);
- section E; and
- · sign the declaration at Section F.

Provide the actual production quantity for this reporting period. Supporting documentation is to be attached. Prescribed premises category Category 5 Processing or beneficiation of metallic or non-metallic ore Actual production quantity Total Ore Treated/Milled - zero dry metric tonnes

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| Section D – Statement of actual Part 2 waste discharge quantity | | | | |
|--|---|--|--|--|
| Provide the actual Part 2 waste discharge q documentation is to be attached. | uantity for this reporting period. Supporting | | | |
| Prescribed premises category | Actual Part 2 waste discharge quantity | | | |
| Category 5 Processing or beneficiation of metallic or non-metallic ore | Tailings to TSF – zero tonnes | | | |

Section E - Details of non-compliance with licence condition

Please use a separate page for each condition with which the licence holder was non-compliant at a time during the reporting period.

| Condition no: | 3 | Date(s) of non- compliance: | 16 August 2021 |
|---------------|---|--------------------------------|----------------|

Details of non-compliance:

Three Dryer stack units recorded the following (averaged) particulate concentrations during their monthly (i.e. non statutory) sampling run conducted on 16 August 2021:

- Dryer 1: 140 mg/m3
- Dryer 2: 360 mg/m3; and
- Dryer 3: 130 mg/m3.

Licence L5533/1976/11 (L5533) sets the discharge limit for particulates at 250mg/m3. Dryer 2 exceeded this limit.

What was the actual (or suspected) environmental impact of the non-compliance?

NOTE – please attach maps or diagrams to provide insight into the precise location of where the non-compliance took place.

There was no actual or suspected environmental impact as a result of this exceedance, as determined by the application of the CALMET/CALPUF model for the period 15 June 2021 to 31 August 2021.

Modelled ground level concentrations were below National Environment Protection Measures (**NEPM**) at identified receptors.

A map showing the location of the dryers is attached below as **Figure 1**.

Cause (or suspected cause) of non-compliance:

The cause of the exceedance was investigated and determined to be that the conversion of Scrubber No. 2 did not align with the validated design (i.e. represented in Scrubber No. 1 and 3 conversions).

Further contributing factors were:

- No drawing or QAQC check sheet was referenced during the conversion of Scrubber No.
 2.
- Incorrect installation of newly designed impingement plates within Scrubber No. 2.
- Water and gas pathways were not correctly interlinked within Scrubber No. 2, plus internals
 were missing fabricated weir extensions and baffles that ensure effective scrubbing of
 exhaust gases.

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Action taken to mitigate any adverse effects of non-compliance and prevent recurrence of the non-compliance:

BHP NiW took the following action to mitigate adverse effects and prevent recurrence:

- Scrubber No. 2 opened up for inspection and cleaning, prior to notification of exceedance, maintenance was triggered by an increase in the exhaust fan amps trend.
- Upon notification of exceedance site immediately de-rated Scrubber No. 2 capacity by dropping the dryer operating temperature level and therefore throughput.
- · Scrubber No. 2 then reconfigured as per validated design.
- Reviewed configuration of Scrubber No. 2 to ensure that refurbishment work was executed as per validated design (as represented in Scrubber No. 1 and 3).
- Developed a 'handbook' detailing revised and validated design for the concentrator scrubber units.
- Finalised a process to review updated scrubber configurations.
- Re-tested refurbished Scrubber No. 2 unit on 30 August 2021 which yielded a compliant particulate result of 160 mg/m3.

| particulate result of 160 mg/m3. | | | | | |
|---|------------------|--|--|--|--|
| Was this non-compliance previously report | ted to DWER? | | | | |
| | | | | | |
| Reported to DWER verbally | Date: / / | | | | |
| ⊠ Reported to DWER in writing | Date: 24/08/2021 | | | | |



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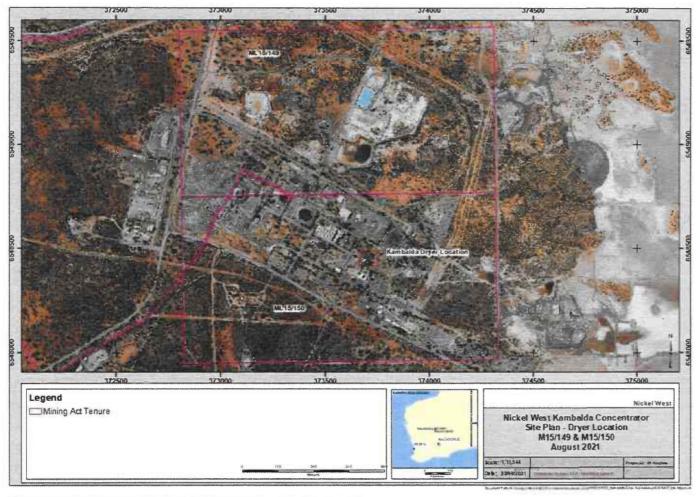


Figure 1: Nickel West Kambalda Concentrator – Dryer Locations



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Section F - Declaration

I / We declare that the information in this Annual Audit Compliance Report is true and correct and is not false or misleading in a material particular¹.

I / We consent to the Annual Audit Compliance Report being published on the Department of Water and Environmental Regulation's (DWER) website.

| Signature ² : | | Signature: | |
|-------------------------------|------------|-----------------|--|
| Name: (printed) | | Name: (printed) | |
| Position: | | Position: | |
| Date: | 24/02/2022 | Date: | |
| Seal (if signing under seal): | | | |

¹ It is an offence under section 112 of the *Environmental Protection Act 1986* for a person to give information on this form that to their knowledge is false or misleading in a material particular.

² AACRs can only be signed by the licence holder or an authorised person with the legal authority to sign on behalf of the licence holder.