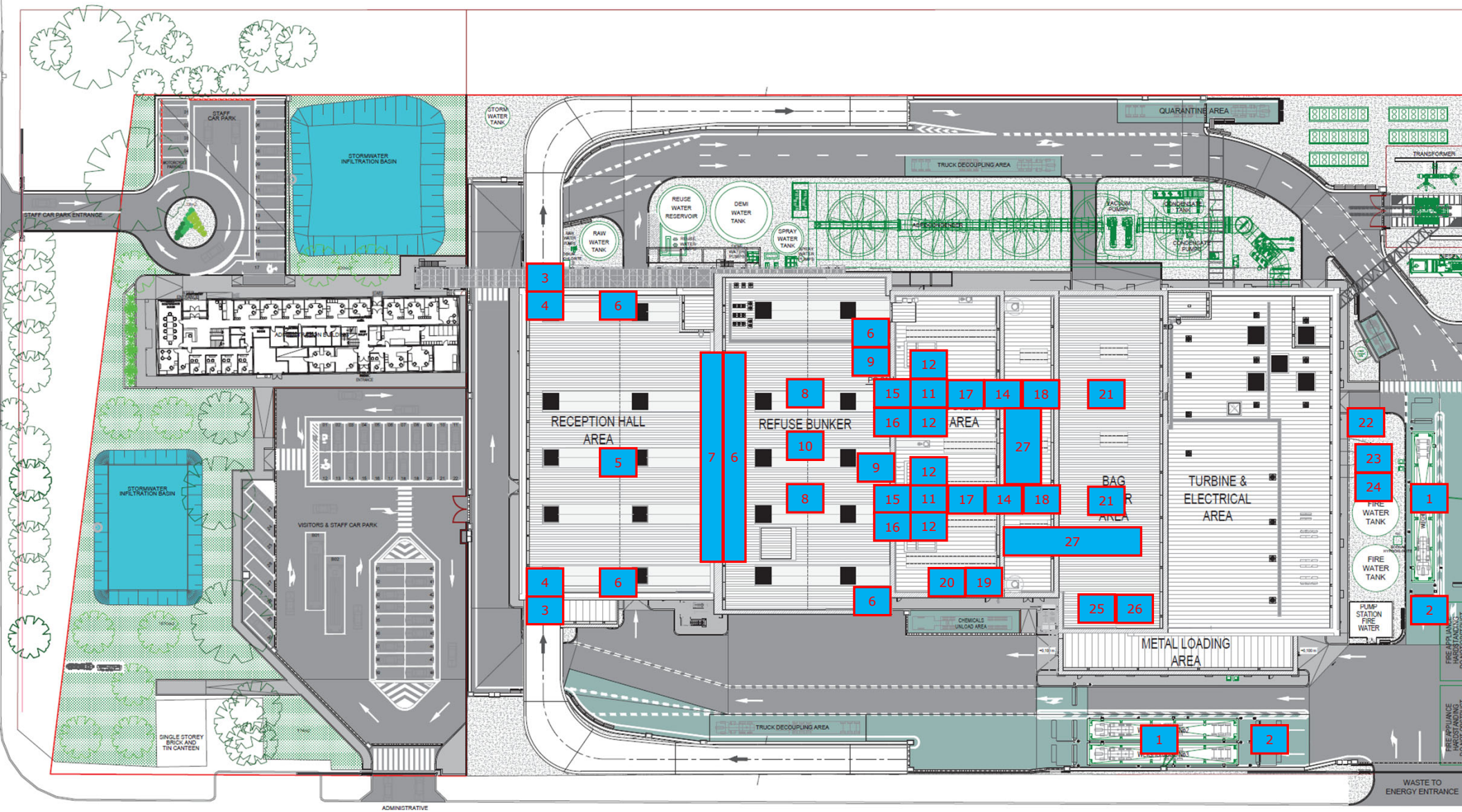
Infrastructure Requirements Table	
Infrastructure	Requirements (Design and Construction)
Waste Acceptance Area: Weighbridge	1. Weighbridge capable of measuring the weight of all incoming trucks to determine the amount of waste being processed by the plant; 2. Radiation detection equipment to determine the presence of radioactive material.
Waste Receiving Area: Tipping Hall	3. Rapid opening and closing roller doors and louvres; 4. Air-curtain above roller entry and exit doors that prevent the exit of air from the Tipping Hall whenever doors are open; 5. Concrete flooring within the Tipping Hall to ensure that no waste or wastewater will be discharged to the environment from these areas; and 6. CCTV monitoring to identify and facilitate removal of large objects which are unsuitable for incineration.
Waste Receiving Area: Waste Bunker	7. The waste bunker to be equipped with automatic doors, designed to ensure the bunker remains sealed while no waste is being deposited; 8. Mixing cranes to mix the waste to ensure a suitably homogenous feedstock for incineration to meet all emission limits; 9. Air extraction system from the secondary air fan to each incinerator, located above the waste bunker to ensure negative pressure within the waste bunker; and 10. Concrete flooring within the Waste Bunker to ensure that no waste or wastewater will be discharged to the environment from these areas.
Waste incineration	11. Two combustion lines, each containing a furnace using Keppel Seghers moving grate combustion technology, designed to move the incoming waste forward, while sequentially mixing and aerating the waste on the grate; 12. Startup burners, capable of firing as auxiliary burners to maintain incineration temperature in the incineration chamber such that minimum burning temperatures (850oC) and residence times (2 seconds) are maintained at all times during operation; 13. Temperature sensors to be installed which are capable of the representative measurement across the entire incineration chamber and waste gases produced therein; 14. Oxygen sensors to be installed which facilitate the measurement of combustion efficiency; and 15. Urea injection system capable of minimizing NOx emissions to below 400mg/m3.
Automated Combustion Control System (ACCS)	16. Automated monitoring and control system capable of controlling the feed to the grate, combustion air flows and other ACCS parameters in order to control the grate-boiler combustion, minimise excess combustion air and minimise NOx formation.
Boiler Economiser	17. Boiler Economiser capable of reducing flue gas temperature to below 200oC.
Air Pollution Control System	18. Capable of cooling flue gas rapidly to between 135 and 160oC; 19. Lime Injection System capable of injecting lime or sodium bicarbonate into the flue gas stream and reducing: 20. Activated Carbon Injection System capable of injecting activated carbon into the flue gas and reducing: 21. Bag filter
CEMS	22. CEMS
Stack and associated ducting / Emission discharge points	23. Multi-Flue stack of minimum stack height of 87.5m above ground level; and 24. Sampling ports for emissions monitoring that are compliant with AS4323.1
Solid Residues Storage Area	25. Concrete flooring within the Bottom Ash Bunker to ensure that no waste or wastewater will be discharged to the environment; 26. Concrete flooring within the Metal Recovery Area to ensure that no waste or wastewater will be discharged to the environment; and 27. Enclosed conveyors to transport fly ash, and air pollution control residues.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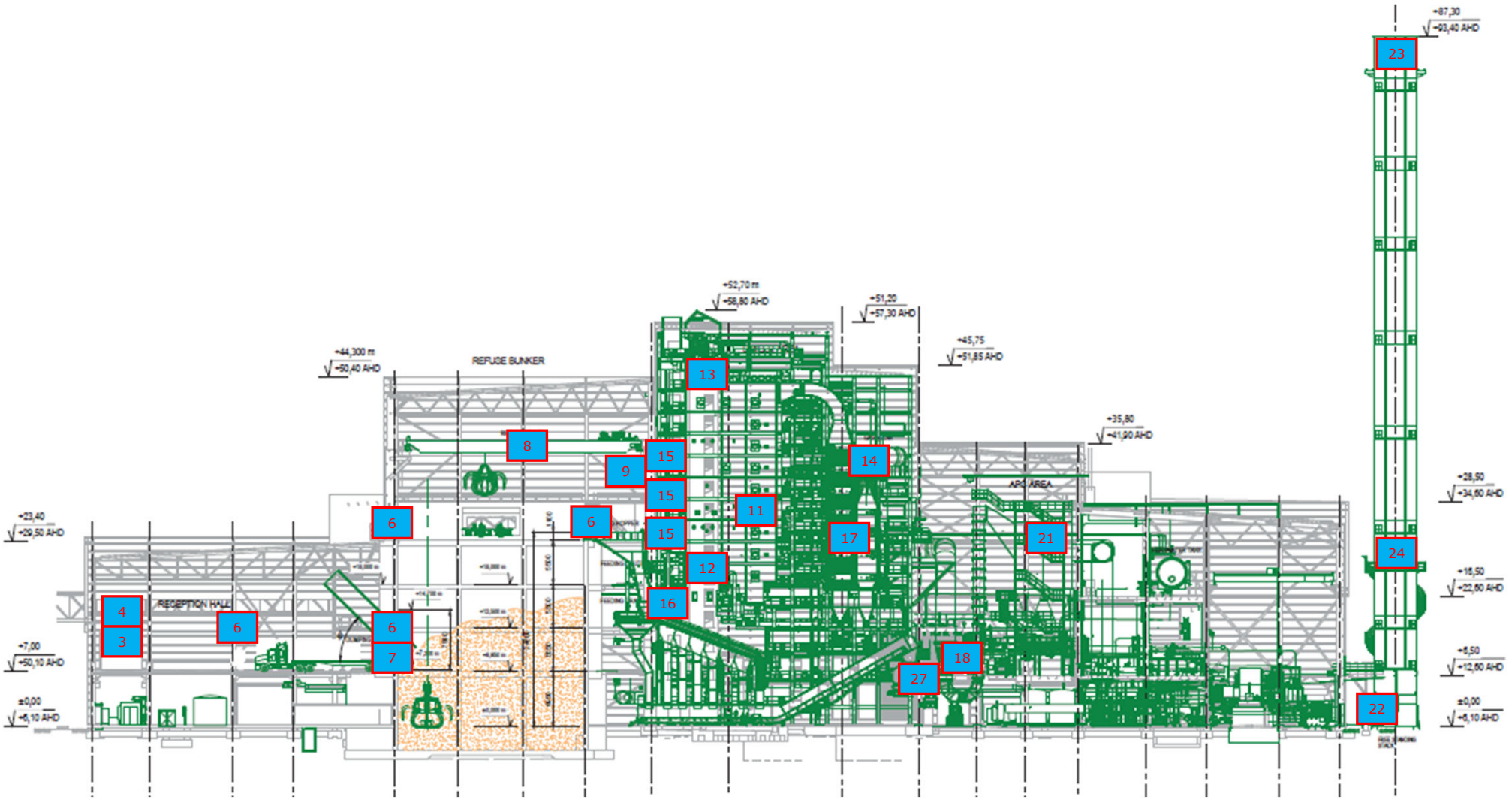
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