## Attachment 6a – Emissions & Discharges

Distance to sensitive land uses and specified ecosystems 189 Rosamel Road PARKFIELD WA 6233

	Emission/Discharge type	Controls
1.	Contaminated/uncontaminated water Stormwater runoff	<ul> <li>Stormwater runoff from potentially contaminated areas (solid waste storage area, abattoir, livestock holding yards) directed to wastewater treatment system.</li> <li>Uncontaminated stormwater directed to surrounding land and soak wells.</li> </ul>
2.	<b>Dust</b> Vehicle/livestock activity	<ul> <li>Sealed livestock holding yards.</li> <li>Driveways &amp; roads surrounding processing facility sealed.</li> <li>Compacted crushed limestone installed on vehicle access road located at northeast corner of premises.</li> </ul>
3.	Odour Abattoir & livestock holding operations.	<ul> <li>Effective management of wastewater treatment system designed to enable efficient breakdown of nutrients.</li> <li>Livestock holding yards washed daily.</li> <li>Daily removal of abattoir by product material/waste to licensed facility.</li> </ul>
4.	Waste and leachate Abattoir & livestock holding operations.	<ul> <li>Animal blood directed from production area to blood containment tank for storage. Blood removed from premises daily for further processing at licensed facility.</li> <li>Livestock holding yards constructed with concrete flooring and bunding to prevent live animal waste and contaminated water discharging to the environment.</li> <li>Waste water from abattoir processing and livestock holding yards directed through solid screens to wastewater treatment system.</li> <li>Abattoir by product, waste/paunch material and screened solids stored in purpose built impermeable containers and trailers and removed from premises daily to licensed facility.</li> <li>Treated wastewater directed from wastewater treatment plant and stored in 2 x 32,000kL sealed, impermeable storage tanks.</li> </ul>
5.	Wastewater discharges. Contaminated wastewater, animal waste and wastewater to surrounding environment from abattoir, wastewater treatment system, waste storage and livestock yards.	<ul> <li>Abattoir and Livestock holding yards are concrete lined and bunded to prevent runoff and seepage of contaminated water and animal waste to the environment.</li> <li>Wastewater and animal waste from abattoir and livestock holding yards is directed via drainage and bunding through screens to wastewater treatment system.</li> <li>Wastewater treatment system consists of primary and secondary screens, a HDPE lined aerobic wastewater treatment pond, six clay lined facultative ponds and a reverse osmosis treatment plant. Treated water transferred and stored in impermeable storage tanks and used for washing livestock holding yards.</li> <li>To enable servicing or maintenance of the wastewater treatment system, wastewater may be recovered from final facultative pond for disposal offsite to a licensed facility.</li> </ul>