

Your ref: L7833/2002/5
Our ref: 2011/008639
Enquiries: Jamie Piotrowski
Phone: 08 9725 4300

Fax: 08 9725 4351

Email: jamie.piotrowski@der.wa.gov.au

The Manager Flyash Australia Pty Limited Suite 302, 13a Montgomery Street KOGARAH, NSW 2217

ATTN: Bill Sioulas

Dear Sir/Madam,

ENVIRONMENTAL PROTECTION ACT 1986: LICENCE GRANTED

Premises

Flyash Australia Collie Boys Home Road PALMER WA 6255

Licence Number: L7833/2002/5

A licence under the *Environmental Protection Act 1986* (the Act) has been granted for the above premises. The Department of Environmental Regulation will advertise the issuing of this licence in the public notices section of *The West Australian* newspaper.

The licence includes attached conditions. Under Section 58(1) of the Act, it is an offence to contravene a condition of a licence. This offence carries a penalty of up to \$125,000 and a daily penalty of up to \$25,000.

In accordance with section 102(1)(c) of the Act, you have 21 days to appeal the conditions of the licence. Under section 102(3)(a) of the Act, any other person may also appeal the conditions of the licence. To lodge an appeal, contact the Office of the Appeals Convenor on 6467 5190 or by email at admin@appealsconvenor.wa.gov.au.

Where a licence is issued for more than one year it requires payment of an annual fee and will cease to have effect if the fee is unpaid. It is the occupier's responsibility to lodge a fee application and pay the annual fee in sufficient time to avoid incurring a late payment fee and for processing to be completed before the licence anniversary date. If you have any queries regarding the above information, please contact Jamie Piotrowski on 9725 4300.

Yours sincerely

Rebecca Kelly

Officer delegated under Section 20 of the Environmental Protection Act 1986

Thursday, 18 December 2014

enc: Environmental Protection Act 1986 Licence L7833/2002/5



Licence

Environmental Protection Act 1986, Part V

Flyash Australia Pty Limited Licensee:

L7833/2002/5 Licence:

Registered office:

40 Mount Street

North SYDNEY NSW 2060

ACN:

002 840 271

Premises address:

Flyash Australia Boys Home Road PALMER WA 6225

Being Part of Lot 3001 on Plan 51101 as depicted in Schedule 1.

Issue date:

Thursday, 18 December 2014

Commencement date: Monday, 22 December 2014

Expiry date:

Saturday, 21 December 2019

Prescribed premises category

Schedule 1 of the Environmental Protection Regulations 1987

Category number	Category description	Category production or design capacity	Approved Premises production or design capacity
62	Solid waste depot: premises on which waste is stored, or sorted, pending final disposal or re-use.	500 tonnes or more per year	100,000 tonnes per annual period

This Licence is subject to the conditions set out in the attached pages.

Officer delegated under section 20

of the Environmental Protection Act 1986

File Number: 2011/008639



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Introduction

This Introduction is not part of the Licence conditions.

DER's industry licensing role

The Department of Environment Regulation (DER) is a government department for the state of Western Australia in the portfolio of the Minister for Environment. DER's purpose is to advise on and implement strategies for a healthy environment for the benefit of all current and future Western Australians.

DER has responsibilities under Part V of the *Environmental Protection Act 1986* (the Act) for the licensing of prescribed premises. Through this process DER works with the business owners, community, consultants, industry and other representatives to prevent, control and abate pollution and environmental harm to conserve and protect the environment. DER also monitors and audits compliance with works approvals and licence conditions, takes enforcement action as appropriate and develops and implements licensing and industry regulation policy.

Licence requirements

This Licence is issued under Part V of the Act. Conditions contained within the Licence relate to the prevention, reduction or control of emissions and discharges to the environment and to the monitoring and reporting of them.

Where other statutory instruments impose obligations on the Premises/Licensee the intention is not to replicate them in the licence conditions. You should therefore ensure that you are aware of all your statutory obligations under the Act and any other statutory instrument. Legislation can be accessed through the State Law Publisher website using the following link: http://www.slp.wa.gov.au/legislation/statutes.nsf/default.html

For your Premises relevant statutory instruments include but are not limited to obligations under the:

- Environmental Protection (Unauthorised Discharges) Regulations 2004 these Regulations make it an offence to discharge certain materials such as contaminated stormwater into the environment other than in the circumstances set out in the Regulations.
- Environmental Protection (Controlled Waste) Regulations 2004 these Regulations place obligations on you if you produce, accept, transport or dispose of controlled waste.
- Environmental Protection (Noise) Regulations 1997 these Regulations require noise emissions from the Premises to comply with the assigned noise levels set out in the Regulations.



You must comply with your licence. Non-compliance with your licence is an offence and strict penalties exist for those who do not comply.

Licence holders are also reminded of the requirements of section 53 of the Act which places restrictions on making certain changes to prescribed premises unless the changes are in accordance with a works approval, licence, closure notice or environmental protection notice.

Licence fees

If you have a licence that is issued for more than one year, you are required to pay an annual licence fee prior to the anniversary date of issue of your licence. Non payment of annual licence fees will result in your licence ceasing to have effect meaning that it will no longer be valid and you will need to apply for a new licence for your Premises.

Ministerial conditions

If your Premises has been assessed under Part IV of the Act you may have had conditions imposed by the Minister for Environment. You are required to comply with any conditions imposed by the Minister.

Premises description and Licence summary

Flyash Australia Pty Limited (FAA) run the Collie Flyash Depot situated on Boys Home Road, Collie. The premises is situated within the premises boundary of the Collie "A" Power Station (L6637). The Collie townsite is situated 4.5km to the West of the site and the nearest resident is 1.5 km to the west.

Flyash is diverted from the Collie A boiler post-combustion and transferred continuously into the FAA flyash transfer silo. Flyash is stored in this silo before being loaded into pneumatic tanker trucks via a dust-less telescopic loading chute, after which the truck removes the flyash off-site.

Possible emissions from the site include dust and contaminated stormwater emissions. The transfer silo has a bag filter dust collection facility that creates a negative pressure when loading the trucks, reducing the dust emissions from the activities. The transfer silo bag filter is fitted with electronic sensors to cease transfer of the flyash in the event of a filter failure. The truck loading chute is fitted with a level sensor to ensure flyash transfer into the truck is optimised. The entire site is bunded and stormwater collected within the bunds is diverted to the water treatment facility at the Collie "A" Power Station.

This Licence is the successor to licence L7833/2002/4 and includes the conversion into the new REFIRE format and a change in the licence category from category 53 to category 62.

The licences and works approvals issued for the Premises since 22/11/2002 are:

Instrument log		
Instrument	Issued	Description
W3715/1	22/11/2002	New works approval issue
L7833/2002/1	17/02/2003	New licence issue
L7833/2002/2	23/02/2004	Licence re-issue
L7833/2002/3	22/12/2004	Licence re-issue
L7833/2002/4	22/12/2009	Licence re-issue
L7833/2002/5	18/12/2014	Licence re-issue in REFIRE format and change of category
		from cat.53 to cat.62.

Severance

It is the intent of these Licence conditions that they shall operate so that, if a condition or a part of a condition is beyond the power of this Licence to impose, or is otherwise *ultra vires* or invalid, that condition or part of a condition shall be severed and the remainder of these conditions shall nevertheless be valid to the extent that they are within the power of this Licence to impose and are not otherwise *ultra vires* or invalid.

END OF INTRODUCTION

Environmental Protection Act 1986 Licence: L7833/2002/5

File Number: 2011/008639



Licence conditions

1 General

1.1 Interpretation

- 1.1.1 In the Licence, definitions from the *Environmental Protection Act 1986* apply unless the contrary intention appears.
- 1.1.2 For the purposes of this Licence, unless the contrary intention appears:

'Act' means the Environmental Protection Act 1986;

'annual period' means the inclusive period from 1 July until 30 June in the following year;

'CEO' means Chief Executive Officer of the Department of Environment Regulation;

'CEO' for the purpose of correspondence means;

Manager Licensing (Greater Swan)
Department of Environment Regulation
PO Box 1693
BUNBURY WA 6231

Telephone:

(08) 9725 4300 (08) 9725 4351

Facsimile: Email:

grswanbunbury@der.wa.gov.au;

'code of practice for the storage and handling of dangerous goods' means the document titled "Storage and handling of dangerous goods: Code of Practice" published by the Department of Mines and Petroleum, as amended from time to time;

'dangerous goods' has the meaning defined in the Dangerous Goods Safety (Storage and Handling of Non-explosives) Regulations 2007;

'environmentally hazardous material' means material (either solid or liquid raw materials, materials in the process of manufacture, manufactured products, products used in the manufacturing process, by-products and waste) which if discharged into the environment from or within the premises may cause pollution or environmental harm. Note: Environmentally hazardous materials include dangerous goods where they are stored in quantities below placard quantities. The storage of dangerous goods above placard quantities is regulated by the Department of Mines and Petroleum;

'fugitive emissions' means all emissions not arising from point sources;

'Licence' means this Licence numbered L7833/2002/5 and issued under the Act;

'Licensee' means the person or organisation named as Licensee on page 1 of the Licence;

'Premises' means the area defined in the Premises Map in Schedule 1 and listed as the Premises address on page 1 of the Licence;

'Schedule 1' means Schedule 1 of this Licence unless otherwise stated; and

'Schedule 2' means Schedule 2 of this Licence unless otherwise stated.



- 1.1.3 Any reference to an Australian or other standard in the Licence means the relevant parts of the the standard in force from time to time during the term of this Licence.
- 1.1.4 Any reference to a guideline or code of practice in the Licence means the version of that guideline or code of practice in force from time to time, and shall include any amendments or replacements to that guideline or code of practice made during the term of this Licence.

1.2 General conditions

- 1.2.1 Nothing in the Licence shall be taken to authorise any emission that is not mentioned in the Licence, where the emission amounts to:
 - (a) pollution;
 - (b) unreasonable emission;
 - (c) discharge of waste in circumstances likely to cause pollution; or
 - (d) being contrary to any written law.
- 1.2.2 The Licensee shall operate and maintain all pollution control and monitoring equipment to the manufacturer's specification or any relevant and effective internal management system.
- 1.2.3 The Licensee, shall ensure that environmentally hazardous materials are stored in accordance with the code of practice for the storage and handling of dangerous goods.
- 1.2.4 The Licensee shall immediately recover, or remove and dispose of spills of environmentally hazardous materials outside an engineered containment system.
- 1.2.5 The Licensee shall:
 - (a) implement all practical measures to prevent stormwater run-off becoming contaminated by the activities on the Premises; and
 - (b) treat contaminated or potentially contaminated stormwater as necessary prior to being discharged from the Premises.¹

Note1: The Environmental Protection (Unauthorised Discharges) Regulations 2004 make it an offence to discharge certain materials into the environment.

1.3 Premises operation

- 1.3.1 The Licensee shall only accept waste on to the Premises if:
 - (a) it is of a type listed in Table 1.3.1; and
 - (b) the quantity accepted is below any quantity limit listed in Table 1.3.1; and
 - (c) it meets any specification listed in Table 1.3.1.

Table 1.3.1: Waste acceptance				
Waste type	Quantity limit	Specification		
Flyash	100 000 t/annual period	None Specified		

1.3.2 The Licensee shall ensure that wastes accepted onto the Premises are only subjected to the process(es) set out in Table 1.3.2 and in accordance with any process limits described in that Table.

Table 1.3.2: Was	ste processing	
Waste type	Process	Process limits
Flyash	Receipt and storage	None Specified



2 Emissions

2.1 General

2.1.1 The Licensee shall record and investigate the exceedance of any descriptive or numerical limit or target specified in any part of section 2 of this Licence.

2.2-2.4 Point source emissions to air, surface water and groundwater

There are no specified conditions relating to point source emissions to air, surface water or groundwater in this section.

2.5 Emissions to land

There are no specified conditions relating to emissions to land in this section.

2.6 Fugitive emissions

- 2.6.1 The Licensee shall use all reasonable and practical measures to prevent and where that is not practicable to minimise dust emissions from the Premises.
- 2.6.2 The Licensee shall ensure that no visible dust generated by the activities on the Premises crosses the boundary of the Premises.

2.7-2.8 Odour and Noise

There are no specified conditions relating to odour or noise in this section.

3 Monitoring

3.1 General monitoring

There are no specified conditions relating to monitoring in this section.

3.2-3.4 Monitoring of point source emissions to air, surface water and groundwater

There are no specified conditions relating to monitoring of point source emissions to air, surface water or groundwater in this section.

3.5 Monitoring of emissions to land

There are no specified conditions relating to monitoring of emissions to land in this section.

3.6 Monitoring of inputs and outputs

3.6.1 The Licensee shall undertake the monitoring in Table 3.6.1 according to the specifications in that table.

Table 3.6.1: Monito	ring of inputs and	outputs	
Input/Output	Parameter	Units	Frequency
Flyash received	weight	tonnes	Monthly



4 Improvements

There are no specified improvement conditions in this section.

5 Information

5.1 Records

- 5.1.1 All information and records required by the Licence shall:
 - (a) be legible;
 - (b) if amended, be amended in such a way that the original and subsequent amendments remain legible or are capable of retrieval;
 - (c) except for records listed in 5.1.1(d) be retained for at least 6 years from the date the records were made or until the expiry of the Licence or any subsequent licence; and
 - (d) for those following records, be retained until the expiry of the Licence and any subsequent licence:
 - (i) off-site environmental effects; or
 - (ii) matters which affect the condition of the land or waters.
- 5.1.2 The Licensee shall ensure that:
 - (a) any person left in charge of the Premises is aware of the conditions of the Licence and has access at all times to the Licence or copies thereof; and
 - (b) any person who performs tasks on the Premises is informed of all of the conditions of the Licence that relate to the tasks which that person is performing.
- 5.1.3 The Licensee shall complete an Annual Audit Compliance Report indicating the extent to which the Licensee has complied with the conditions of the Licence, and any previous licence issued under Part V of the Act for the Premises for the previous annual period.
- 5.1.4 The Licensee shall implement a complaints management system that as a minimum records the number and details of complaints received concerning the environmental impact of the activities undertaken at the Premises and any action taken in response to the complaint.

5.2 Reporting

5.2.1 The Licensee shall submit to the CEO an Annual Environmental Report within 28 calendar days after the end of the annual period. The report shall contain the information listed in Table 5.2.1 in the format or form specified in that table.

Table 5.2.1: Annual Environmental Report				
Condition or table (if relevant)	Parameter	Format or form ¹		
-	Summary of any failure or malfunction of any pollution control equipment and any environmental incidents that have occurred during the annual period and any action taken.	None specified		
_	Monthly volume of flyash processed	None specified		
5.1.3	Compliance	Annual Audit Compliance Report (AACR)		
5.1.4	Complaints summary	None specified		

Note 1: Forms are in Schedule 2

5.3 Notification

5.3.1 The Licensee shall ensure that the parameters listed in Table 5.3.1 are notified to the CEO in accordance with the notification requirements of the table.

Environmental Protection Act 1986 Licence: L7833/2002/5

File Number: 2011/008639



Table 5.3.1: Notification requirements				
Condition or table (if relevant)	Parameter	Notification requirement ¹	Format or form ²	
2.1.1	Breach of any limit specified in the Licence	Part A: As soon as practicable but no later than 5pm of the next usual working	N1	
-	Any failure or malfunction of any pollution control	day.		
	equipment or any incident, which has caused, is causing or may cause pollution	Part B: As soon as practicable		

Note 1: Notification requirements in the Licence shall not negate the requirement to comply with s72 of the

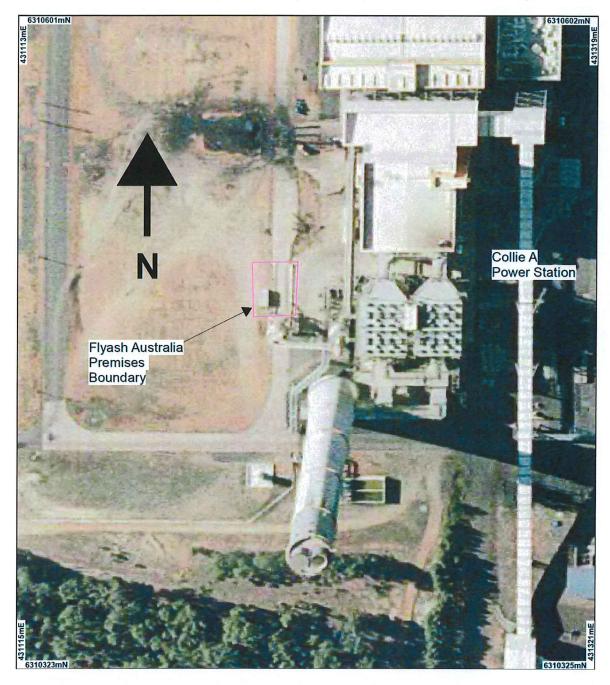
Act
Note 2: Forms are in Schedule 2



Schedule 1: Maps

Premises map

The Premises is shown in the map below. The pink line depicts the Premises boundary.





Schedule 2: Reporting & notification forms

These forms are provided for the proponent to report monitoring and other data required by the Licence. They can be requested in an electronic format.

ANNUAL AUDIT COMPLIANCE REPORT PROFORMA **SECTION A** LICENCE DETAILS Licence File Number: Licence Number: ABN: Company Name: Trading as: Reporting period: STATEMENT OF COMPLIANCE WITH LICENCE CONDITIONS 1. Were all conditions of the Licence complied with within the reporting period? (please tick the appropriate box) Yes Please proceed to Section C No ☐ Please proceed to Section B Each page must be initialled by the person(s) who signs Section C of this Annual Audit Compliance Report (AACR). Initial:



SECTION B

DETAILS OF NON-COMPLIANCE WITH LICENCE CONDITION.

	a separate page for each Licence cond	
b) Date(s) v	when the non compliance occurred, if applic	able:
c) Was this	non compliance reported to DER?:	
Yes	Reported to DER verbally Date Reported to DER in writing Date	□ No
d) Has DER	t taken, or finalised any action in relation to	the non compliance?:
	y of particulars of the non compliance, and we have the non compliance, and we have the non compliance, and we have the non compliance.	
g) Cause of	non compliance:	
h) Action tal	ken, or that will be taken to mitigate any adv	verse effects of the non compliance:
i) Action tak	en or that will be taken to prevent recurrenc	e of the non compliance:
Each page m	ust be initialled by the person(s) who signs	Section C of this AACR
nitial:		



SECTION C

SIGNATURE AND CERTIFICATION

This Annual Audit Compliance Report (AACR) may only be signed by a person(s) with legal authority to sign it. The ways in which the AACR must be signed and certified, and the people who may sign the statement, are set out below.

Please tick the box next to the category that describes how this AACR is being signed. If you are uncertain about who is entitled to sign or which category to tick, please contact the licensing officer for your premises.

If the licence holder is	4	The Annual Audit Compliance Report must be signed and certified:
		by the individual licence holder, or
An individual		by a person approved in writing by the Chief Executive Officer of the Department of Environment Regulation to sign on the licensee's behalf.
A firm or other		by the principal executive officer of the licensee; or
unincorporated company		by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
		by affixing the common seal of the licensee in accordance with the Corporations Act 2001; or
		by two directors of the licensee; or
		by a director and a company secretary of the licensee, or
A corporation		if the licensee is a proprietary company that has a sole director who is also the sole company secretary – by that director, or
		by the principal executive officer of the licensee; or
		by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
A multip outbouits		by the principal executive officer of the licensee; or
A public authority (other than a local government)		by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
a local government		by the chief executive officer of the licensee; or
a local government		by affixing the seal of the local government.

It is an offence under section 112 of the *Environmental Protection Act 1986* for a person to give information on this form that to their knowledge is false or misleading in a material particular. There is a maximum penalty of \$50,000 for an individual or body corporate.

I/We declare that the information in this annual audit compliance report is correct and not false or misleading in a material particular.

SIGNATURE:	SIGNATURE:
NAME: (printed)	NAME: (printed)
POSITION:	POSITION:
DATE:/	DATE:/
SEAL (if signing under seal)	

Environmental Protection Act 1986 Licence: L7833/2002/5

File Number: 2011/008639



Licence:

L7833/2002/5

Licensee:

Flyash Australia Pty Limited

Form:

N1

Date of breach:

Notification of detection of the breach of a limit or any failure or malfunction of any pollution control equipment or any incident which has caused, is causing or may cause pollution.

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

Part	Α
------	---

Licence Number	77
Name of operator	
Location of Premises	
Time and date of the detection	

Notification requirements for	Notification requirements for the breach of a limit		
Emission point reference/ source			
Parameter(s)			
Limit			
Measured value			
Date and time of monitoring			
Measures taken, or intended to			
be taken, to stop the emission			

Notification requirements for any failure or malfunction of any pollution control equipment or				
any incident which has caused, is causing or may cause pollution				
Date and time of event				
Reference or description of the				
location of the event				
Description of where any release				
into the environment took place				
Substances potentially released				
Best estimate of the quantity or				
rate of release of substances				
Measures taken , or intended to				
be taken, to stop any emission				
Description of the failure or				
accident				



Part B

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to	1.49
prevent a recurrence of the incident.	w 1
Measures taken, or intended to be taken, to rectify,	
limit or prevent any pollution of the environment	
which has been or may be caused by the emission.	
The dates of any previous N1 notifications for the	
Premises in the preceding 24 months.	
Name	
Post	
Signature on behalf of	
Flyash Australia Pty Limited	
Date	8 88



Decision Document

Environmental Protection Act 1986, Part V

Proponent: Flyash Australia Pty Limited

Licence: L7833/2002/5

Registered office: 40 Mount Street

North SYDNEY NSW 2060

ACN: 002 840 271

Premises address: Flyash Australia

Boys Home Road PALMER WA 6225

Being Part of Lot 3001 on Plan 51101 as depicted in Schedule 1.

Issue date: Thursday, 18 December 2014

Commencement date: Monday, 22 December 2014

Expiry date: Saturday, 21 December 2019

Decision

Based on the assessment detailed in this document the Department of Environment Regulation (DER), has decided to issue a licence. DER considers that in reaching this decision, it has taken into account all relevant considerations.

Decision Document prepared by:

Jamie Piotrowski

Licensing Officer

Decision Document authorised by:

Neville Welsh Manager Licensing



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1 Purpose of this Document

This decision document explains how DER has assessed and determined the application and provides a record of DER's decision-making process and how relevant factors have been taken into account. Stakeholders should note that this document is limited to DER's assessment and decision making under Part V of the *Environmental Protection Act 1986.* Other approvals may be required for the proposal, and it is the proponent's responsibility to ensure they have all relevant approvals for their Premises.

Works approval and licence conditions

DER has three types of conditions that may be imposed on works approvals and licences. They are as follows;

Standard conditions (SC)

DER has standard conditions that are imposed on all works approvals and licences regardless of the activities undertaken on the Premises and the information provided in the application. These are included as the following conditions on works approvals and licences:

Works approval conditions: 1.1.1-1.1.4, 1.2.1, 1.2.2, 5.1.1, 5.1.2 and 5.3.1.

Licence conditions: 1.1.1-1.1.4, 1.2.1-1.2.4, 5.1.1-5.1.4 and 5.2.1.

For such conditions, justification within the Decision Document is not provided.

Optional standard conditions (OSC)

In the interests of regulatory consistency DER has a set of optional standard conditions that can be imposed on works approvals and licences. DER will include optional standard conditions as necessary, and are likely to constitute the majority of conditions in any licence. The inclusion of any optional standard conditions as a result of this application is justified in Section 4 of this document.

Non standard conditions (NSC)

Where the proposed activities require conditions outside the standard conditions suite DER will impose one or more non-standard conditions. These include both premises and sector specific conditions, and are likely to occur within few licences. Where used, justification for the application of these conditions will be included in Section 4.



2 Administrative summary

Administrative details						
Application type	Works Approval New Licence Licence amendment Works Approval amendment					
Activities that cause the premises to become prescribed premises		number(Assessed design capacity		
	62: Solid	waste dep	ot	100,000 tonnes per annum		
Application verified	Date: 22/0	09/2014				
Application fee paid	Date: 30/0	09/2014				
Works Approval has been complied with	Yes□	No	N/A	4		
Compliance Certificate received	Yes□	No□	N/A	A⊠		
Commercial-in-confidence claim	Yes□	No⊠				
Commercial-in-confidence claim outcome						
Is the proposal a Major Resource Project?	Yes□ No⊠					
Was the proposal referred to the Environmental Protection Authority (EPA) under Part IV of the Environmental Protection Act 1986?	Yes□	No⊠	Mana	Referral decision No: Managed under Part V Assessed under Part IV Ministerial statement No: EPA Report No:		
Is the proposal subject to Ministerial Conditions?	Yes□	No⊠				
Does the proposal involve a discharge of waste into a designated area (as defined in section 57 of the <i>Environmental Protection Act 1986</i>)? Yes No Department of Water consulted Yes No Department On Departm						
Is the Premises within an Environmental Protection Policy (EPP) Area Yes No⊠ If Yes include details of which EPP(s) here.						
Is the Premises subject to any EPP requirements? Yes No⊠ If Yes, include details here, eg Site is subject to SO₂ requirements of Kwinana EPP.						

Environmental Protection Act 1986 Decision Document: L7833/2002/5 File Number: 2011/008639



3 Executive summary of proposal and assessment

Flyash Australia Pty Limited (FAA) run the Collie Flyash Depot situated on Boys Home Road, Collie. The premises is situated within the premises boundary of the Collie "A" Power Station (L6637). The Collie townsite is situated 4.5km to the West of the site and the nearest resident is 1.5 km to the west. Surrounding land use is a mix of farming activities and industry such as coal mining.

Flyash is diverted from the Collie A boiler post-combustion and transferred continuously into the FAA flyash transfer silo. Flyash is stored in this silo before being loaded into pneumatic tanker trucks via a telescopic loading chute, after which the truck removes the flyash off-site.

Possible emissions from the site include dust and contaminated stormwater. The transfer silo has a bag filter dust collection facility that creates a negative pressure when loading the trucks, reducing the dust emissions from the activities. The transfer silo bag filter is fitted with electronic sensors to cease transfer of the flyash in the event of a filter failure. The truck loading chute is fitted with a level sensor to ensure flyash transfer into the truck is optimised. The entire site is bunded and stormwater collected within the bunds is diverted to the water treatment facility at the Collie "A" Power Station.

Historically, FAA has been licensed under category 53: flyash disposal. This has been the incorrect category for this site, as there is no disposal of flyash onsite. All of the flyash is transferred to the silo then loaded into trucks to be taken off site for use in cement manufacturing. The Premises is now licensed under category 62: solid waste depot.

As part of this re-issue, DER has not re-assessed the acceptability or impacts of emissions and discharges from the Premises or re-visited any existing emission control levels. The conditions on the previous licence have been directly rolled over to the REFIRE format and standard REFIRE conditions were added. There are not expected to be discharges or emissions of significance from the site.

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OSC	OSC 1.2.5 replaces conditions W1(a) and W1(b) of the previous licence.	Application supporting documentation
	OSCs 1.3.1 and 1.3.2 have been added to the licence to ensure that the proponent only accepts and processes flyash to the plant's assessed capacity of 100,000 tonnes per annual period.	Application supporting documentation
OSC	Descriptive limits will be set through conditions 2.6.1 and 2.6.2 of the licence and therefore OSC regarding recording and investigation of exceedances of limits or targets has been included.	N/A
	There are no point source emissions to air from the premises that require regulation through this section. Condition A1(a), A1(b), A1(c) and A1(d) of the previous licence are covered by SC1.2.1 and SC 1.2.2	General provisions of the Environmental Protection Act 1986. Environmental Protection (Unauthorised Discharges) Regulations 2004.
N/A	There are no point source emissions to surface water from the premises.	General provisions of the <i>Environmental</i> <i>Protection Act 1986.</i>

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		Protection Act 1986.
OSC	OSC 2.6.1 replaces conditions A1(a) to A1(d) of the previous licence. Condition A2 of the previous licence has been transferred as OSC 2.6.2.	General provisions of the <i>Environmental</i> <i>Protection Act 1986.</i>
		Application supporting documentation
N/A	Odour has not been reassessed as part of this amendment. As the previous licence did not impose controls on odour, no specified conditions have been included in this section. SC 1.2.1 applies.	General provisions of the <i>Environmental</i> <i>Protection Act</i> 1986.
N/A	Noise has not been reassessed as part of this amendment. As the previous licence did not impose controls on noise, no specified conditions have been included in this section. The <i>Environmental Protection (Noise)</i> Regulations 1997 apply.	Environmental Protection (Noise) Regulations 1997
N/A	There is no requirement for general monitoring conditions.	
osc	OSC 3.6.1 has been included in the licence to require the licensee to record monthly amounts of flyash received to be processed at the site. These records relate to the quantity limit specified in OSC 1.3.1.	Application supporting documentation
N/A	Process monitoring requirements have not been reassessed as part of this amendment. As the previous licence did not require process monitoring no specified conditions have been included in this section.	N/A

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	monitoring no specified conditions have been included in this section.	
N/A	As the emissions and discharges from the premises have not been re-	N/A
	assessed no improvement conditions have been included.	
OSC	SC 5.1.1-5.1.4 and SC 5.2.1 have been added to the licence. Condition	General provisions of
	5.1.3 and part of 5.2.1 replace condition G1 of the previous licence. OSC	the Environmental
	5.3.1 has been added to require the CEO be notified in the event of a	Protection Act 1986.
	breach of limit or any failure of malfunction of any pollution control	
	equipment or any incident, which has caused, is causing or may cause	
	pollution.	
N/A	A standard 5 year licence will be issued.	N/A

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6. Risk Assessment

Note: This matrix is taken from the DER Corporate Policy Statement No. 07 - Operational Risk Management

Table 1: Emissions Risk Matrix

Likelihood	Consequence					
	Insignificant	Minor	Moderate	Major	Severe	
Almost Certain	Moderate	High	High	Extreme	Extreme	
Likely	Moderate	Moderate	High	High	Extreme	
Possible	Low	Moderate	Moderate	High	Extreme	
Unlikely	Low	Moderate	Moderate	Moderate	High	
Rare	Low	Low	Moderate	Moderate	High	

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