



Licence number	L7477/2001/9	
Licence holder	Inghams Enterprises Pty Ltd	
ACN	008 447 345	
Registered business address	203 Northumberland Street LIVERPOOL NSW 2170	
DWER ref number	INS-0001488	
Duration	22/01/2016 to	21/01/2047
Date of amendment	04/02/2026	
Premises details	9 Baden Street OSBORNE PARK WA 6017 Legal description - Lot 68 on Diagram 98482 Certificate of Title Volume 2172 Folio 927 As depicted in Schedule 1	

Prescribed premises category description (Schedule 1, <i>Environmental Protection Regulations 1987</i>)	Assessed production capacity
Category 15: Abattoir: premises on which animals are slaughtered	Not more than 50,000 liveweight tonnes per annual period.

This licence is granted to the licence holder, subject to the attached conditions, on 04 February 2026, by:

Manager, Process Industries

an officer delegated under section 20 of the *Environmental Protection Act 1986* (WA)

Licence history

Date	Reference number	Summary of changes
14/08/2008	L7477/2001/7	Licence re-issue.
22/01/2011	L7477/2001/8	Licence re-issue.
14/01/2016	L7477/2001/9	Licence re-issue and changes to licence format.
16/05/2022	L7477/2001/9	Notice of amendment of licence reporting requirements: L7477/2001/9 Environmental Report's are due on 1/02/2024 and biennially thereafter and Annual Audit Compliance Reports (AACR's) are due on 1/02/2023 and annually thereafter.
19/12/2024	L7477/2001/9	Department-initiated amendment to extend the licence duration by 24 months to allow sufficient time for the Licence Holder to finalise and amend the licence to include the completed works under Works Approval W6696/2022/1.
12/01/2026	L7477/2001/9 (APP-0026193)	Licence holder-initiated amendment to add the Wastewater Recycling Treatment Plant, approved under W6696/2022/1, to the licence. Department initiated inclusion of additional odour and noise assessment conditions and extend the licence duration by 20 years.
04/02/2026	L7477/2001/9	Department-initiated amendment of noise assessment related conditions to change compliance dates.

Interpretation

In this licence:

- a) the words 'including', 'includes' and 'include' in conditions mean "including but not limited to", and similar, as appropriate;
- b) where any word or phrase is given a defined meaning, any other part of speech or other grammatical form of that word or phrase has a corresponding meaning;
- c) where tables are used in a condition, each row in a table constitutes a separate condition;
- d) any reference to an Australian or other standard, guideline, or code of practice in this licence:
 - (i) if dated, refers to that particular version; and
 - (ii) if not dated, refers to the latest version and therefore may be subject to change over time;
- e) unless specified otherwise, any reference to a section of an Act refers to that section of the EP Act; and
- f) unless specified otherwise, all definitions are in accordance with the EP Act.

NOTE: This licence requires specific conditions to be met but does not provide any implied authorisation for other emissions, discharges, or activities not specified in this licence.

Licence conditions

The licence holder must ensure that the following conditions are complied with:

Infrastructure and equipment

1. The licence holder must ensure that the site infrastructure and equipment listed in Table 1 and located at the corresponding infrastructure location as identified in Figure 1 of Schedule 1 is maintained and operated in accordance with the corresponding operational requirement set out in Table 1.

Table 1: Infrastructure and operational requirements

No.	Site infrastructure and equipment	Operational requirement
1	White Production Area	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) All production wastewater must be directed to the WTRP for treatment, prior to disposal. c) All solid waste generated to be directed to the waste bins.
2	Red Production Area	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) All production wastewater must be directed to the WTRP for treatment, prior to disposal. c) All solid waste generated to be directed to the waste bins.
3	Live Bird Holding Shed	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) Feather/dust collector to be cleaned and maintained. c) All solid waste generated to be directed to the waste bins. d) All production wastewater must be directed to the WTRP for treatment, prior to disposal. e) Ventilation system operational, cleaned and maintained as per manufactures specifications. f) all entry points of the live bird holding shed and the processing area are under negative pressure during normal operations.
4	Spin Chillers Area	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier.

No.	Site infrastructure and equipment	Operational requirement
		b) All production wastewater must be directed to the WTRP for treatment, prior to disposal. c) All solid waste generated to be directed to the waste bins.
5	Boilers Room	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) Maintained as per manufactures specifications. c) Visual and audible alarms operational as per manufactures specifications.
6	Condensers	a) To be cleaned and maintained as per manufactures specifications.
7	Despatch Area	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) All production wastewater must be directed to the WTRP for treatment, prior to disposal. c) All solid waste generated to be directed to the waste bins.
8	Wastewater Treatment and Recycling Plant (WTRP) <ul style="list-style-type: none"> • Odour control system 	a) Odour extraction fans and associated conduits used to extract odour from the biofilters, influent screen, pump station, balance tank, DAF, Sludge Tank & Sludge storage tanks are to be maintained according to the manufacture's specifications. b) The biofilters are maintained to the manufactures requirements in order to meet the design criteria. c) Hydrogen sulfide (H ₂ S) sensors to be maintained in accordance with the manufacturer's specifications. d) Carbon filter integrity and effectiveness to be regularly monitored and maintained
9	WTRP <ul style="list-style-type: none"> • Wastewater treatment system 	a) All wastewater storage and treatment tanks, vessels, transfer pipelines and conveyance infrastructure must be maintained to be impermeable to the environment with any leaks and defects to be rectified as soon as practical. b) Alarm system must be maintained to notify the operator of: <ul style="list-style-type: none"> (i) Pump faults; (ii) High tank levels; and (iii) Tank overflows. c) All sludge waste generated to be directed to the spirocontainers. d) Noise barriers surrounding the treated water distribution pumps are to be maintained.

No.	Site infrastructure and equipment	Operational requirement
		e) Treated wastewater can be discharged to the sewer, to an offsite licensed waste disposal facility, or reused for the wastewater recycling plant only. Treated wastewater is not permitted to be disposed of onsite by infiltration or irrigation
10	WTRP <ul style="list-style-type: none"> Brackish water reverse osmosis system 	a) Maintained in accordance with the manufacturer's specifications
11	Waste Bins Area	a) Containment structure is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) All solid waste is contained in the waste bins. c) All waste bins have lids and are sealed at all times other than during filling and disposal.
12	Chemical Store	a) The floor is to be inspected for cracks of defaults 6 monthly, and if required repaired to maintain the impermeable barrier. b) Chemical segregation in accordance with AS 3833:2024 undertaken at all times. c) Weekly monitoring of leaks/discharge of chemicals from containment vessels. d) The hazardous/chemical spill kits available at all times.
13	Refrigeration Plant Room	a) Ammonia detection and alarm system operational at all times.
14	Storm Water System	a) Monthly inspections, cleaning and maintenance of the stormwater drains and filter basket traps.

Premises Operation

- The licence holder must ensure wastes produced on the Premises are managed in accordance with the requirements in Table 2.

Table 2: Management of Waste

No.	Waste and byproduct type	Disposal strategy	Specified requirements
1	Treated wastewater	Reuse or disposal	Discharge to Water Corporation sewer in accordance with Water Corporation's volume and quality acceptance.
2	Solid Waste generated on the Premises	Temporary onsite storage pending offsite disposal	N/A
3	Sludge waste	Stored prior to offsite disposal	

Odour Monitoring

3. The licence holder must undertake the monitoring in Table 3 according to the specifications in that table.

Table 3: Odour monitoring

Monitoring point reference	Process description	Parameter	Units	Limit	Frequency ²	Method
Biofilter inlet valves	Collectors feeding to biofilters for treatment of process air	Volumetric Flow Rate ¹	m ³ /sec	-	Continuous	CEMS
		Relative Humidity	%	-		
		Pressure	kPa	-		
Activated carbon filter	Inflow valve	Pressure	kPa	-	Annually ^{3,4}	AS/NZS 4323.3
	Scrubber outlet valve	H ₂ S	ppm	0.1 ⁵		
		Odour concentration	ou	400		
		Odour emission rate	Ou.m ³ /s	333		

Note 1: Volumetric flow rate and odour units are referenced to Standard Temperature and Pressure (STP) wet.

Note 2: Monitoring shall be undertaken to reflect normal operating conditions and any limits or conditions on inputs or production.

Note 3: Whilst undertaking the monitoring ensure that the Biofilter inlet fan is operating at a capacity of 95% of design capacity.

Note 4: Monitoring shall be undertaken immediately prior to or immediately after monitoring odour concentration at corresponding location as specified in Table 3

Note 5: Based on an average over a 24-hour daily continuous monitoring period

Noise Assessment

4. Within 30 calendar days of the of the commencement date of this licence, the licence holder must retain the services of a person qualified and experienced in the area of environmental noise assessment and, who by their qualifications and experience, is eligible to hold membership of the Australian Acoustical Society or the Australian Association of Acoustical Consultants to:
- investigate and verify the nature and extent of noise emissions from the premises;
 - assess in accordance with the methodology required in the Environmental Protection (Noise) Regulations 1997, the compliance of the noise emissions from the premises activities, against the relevant assigned levels specified in those Regulations; and
 - compile and submit to the licence holder by 17 April 2026 a report in accordance with condition
5. A report prepared pursuant to condition 4 (c) is to include:
- a description of the methods used for monitoring and/or modelling of noise emissions from the premises;
 - details and the results of the verification study undertaken pursuant to condition 4(a);

- c) details and results of the assessment of the noise emissions from the premises, against the relevant assigned levels in the Environmental Protection (Noise) Regulations 1997 undertaken pursuant to condition 4(b).
- 6. The licence holder must submit to the CEO the report prepared pursuant to condition 4(c) within 14 calendar days of receiving it.
- 7. Where an assessment pursuant to condition 4(b) indicates that noise emissions do not comply with the relevant assigned levels in the Environmental Protection (Noise) Regulations 1997, the licence holder must:
 - a) by 17 July 2026 pursuant to condition 4(c) prepare a plan to ensure the undertaking of the premises activities will no longer lead to any contravention of the Environmental Protection (Noise) Regulations 1997; and
 - b) provide to the CEO a copy of the plan prepared pursuant to condition 7 (a) within 14 calendar days of its preparation

Notifications

- 8. The licence holder must ensure that the parameters listed in Table 4 are notified to the CEO in accordance with the notification requirements of that table.

Table 4: Notification requirements

	Parameter	Notification requirement ¹
1.	Any critical malfunction of the wastewater treatment system creating odour or environmental impacts.	As soon as practicable but no later than 5pm of the next usual working day. Notification details must include information on: <ul style="list-style-type: none"> a) time of system malfunction; b) a general description/nature of the malfunction; c) the reason for the malfunction; d) action taken in response to the malfunction; and e) estimated time for rectifying the malfunction unless the issue has been already resolved.
2.	Scheduled maintenance of the processing of wastewater treatment system or component of it that has the potential to cause or increase odour emissions from the premises	As soon as practicable but no later than 7 days before the scheduled maintenance.

Note 1: Notification requirements in the Licence shall not negate the requirement to comply with s72 of the Act

Records and Reporting

Records

- 9. The licence holder must record the following information in relation to complaints received by the licence holder (whether received directly from a complainant or forwarded to them by the Department or another party) about any alleged emissions from the premises:
 - a) the name and contact details of the complainant, (if provided);
 - b) the time and date of the complaint;
 - c) the complete details of the complaint and any other concerns or other issues raised; and

- d) the complete details and dates of any action taken by the licence holder to investigate or respond to any complaint.
 - e) the complete details, including time(s) and date(s) of any action taken by the licence holder to investigate and respond to any complaint.
- 10.** The licence holder must maintain accurate and auditable books including the following records, information, reports, and data required by this licence:
- a) the calculation of fees payable in respect of this licence;
 - b) any maintenance of infrastructure that is performed in the course of complying with condition 1 of this licence; and
 - c) complaints received under condition 9 of this licence.
- 11.** The books specified under condition 10 must:
- a) be legible;
 - b) if amended, be amended in such a way that the original version(s) and any subsequent amendments remain legible and are capable of retrieval;
 - c) be retained by the licence holder for the duration of the licence; and
 - d) be available to be produced to an inspector or the CEO as required.

Reporting

- 12.** The licence holder must:
- a) undertake an audit of their compliance with the conditions of this licence during the preceding annual period; and
 - b) prepare and submit to the CEO an Annual Audit Compliance Report (AACR) in the approved form by 1 February each year.
- 13.** The licence holder must:
- a) prepare an Environmental Report that provides information in accordance with Table 5 for the preceding two annual periods, and
 - b) submit that Environmental Report to the CEO biennially from 1 February 2026.

Table 5: Environmental reporting requirements

Condition or table	Parameter
-	Monthly record of the total live weight of animal slaughtered at the premises in a tabular format
Table 4	Summary of any failure or malfunction of any pollution control equipment and any environmental incidents that have occurred during the biennial period and any action taken.
Condition 9	A summary of complaints

Definitions

In this licence, the terms in Table 6 have the meanings defined.

Table 6: Definitions

Term	Definition
ACN	Australian Company Number

Term	Definition
Annual Audit Compliance Report (AACR)	means a report submitted in a format approved by the CEO (relevant guidelines and templates are available on the Department's website).
annual period	a 12 month period commencing from 1 January until 31 December of the same year.
AS 3814:2018 Amd 1:2025	Means Australian Standard for industrial and commercial gas-fired appliances
AS 3833:2024	Means Australian Standard for the storage and handling of mixed classes of dangerous goods, in packages and intermediate bulk containers.
biennially	means every two years.
books	has the same meaning given to that term under the EP Act.
CEO	means Chief Executive Officer of the department. "submit to / notify the CEO" (or similar), means either: Director General Department administering the <i>Environmental Protection Act 1986</i> Locked Bag 10 Joondalup DC WA 6919 or: info@dwer.wa.gov.au
DAF	Means dissolved air flotation where wastewater is treated by a process that uses air bubbles to float and remove suspended solids, fats, oils, and greases from industrial wastewater.
department; DWER	means the department established under section 35 of the <i>Public Sector Management Act 1994</i> (WA) and designated as responsible for the administration of the EP Act, which includes Part V Division 3.
discharge	has the same meaning given to that term under the EP Act.
emission	has the same meaning given to that term under the EP Act.
EP Act	<i>Environmental Protection Act 1986</i> (WA)
EP Regulations	<i>Environmental Protection Regulations 1987</i> (WA)
licence	refers to this document, which evidences the grant of a licence by the CEO under section 57 of the EP Act, subject to the specified conditions contained within.
licence holder	refers to the occupier of the premises, being the person specified on the front of the licence as the person to whom this licence has been granted.
monthly period	means a one-month period commencing from 1 st day of a month until the 1 st day of the immediately following month.
premises	refers to the premises to which this licence applies, as specified at the front of this licence and as shown on the premises map in Schedule 1 to this licence.

Term	Definition
prescribed premises	has the same meaning given to that term under the EP Act.
solid waste	means all solid waste generated from the white production area, red production area, live bird holding shed, spin chillers, processed animal waste from the dispatch area, and solid waste from the screens of the waste water treatment system.
spirotainers	fully enclosed auto filling containment and road transport system designed for the hygienic and automatic handling of foul or objectionable waste materials.
Usual working day	means 0800 – 1700 hours, Monday to Friday excluding public holidays in Western Australia
waste	has the same meaning given to that term under the EP Act.

END OF CONDITIONS

Schedule 1: Maps

Premises map

The boundary of the prescribed premises is shown in the map below (Figure 1).



Figure 1: Map of the boundary of the prescribed premise