



Licence number	L2901/2025/1	
Licence holder	Kojonup Feeds Pty Ltd	
ACN	150 025 233	
Registered business address	Level 2, 179 St George's Terrace PERTH WA 6000	
DWER file number	APP-0026561	
Duration	18/03/2025 to	17/03/2045
Date of issue	18/03/2025	
Premises details	Kojonup Feeds 23368 Albany Highway, KOJONUP WA 6395	
	Legal description - Whole of Lot 1 on Deposited Plan 73131 As defined by the premises maps in Schedule 1 Prescribed premises	

Prescribed premises category description (Schedule 1, <i>Environmental Protection Regulations 1987</i>)	Assessed design capacity
Category 23: Animal feed manufacturing: premises (other than premises within category 15 or 16) on which animal food is manufactured or processed.	55,000 tonnes per annual period.

This licence is granted to the licence holder, subject to the attached conditions, on 18 March 2025 by:

MANAGER, PROCESS INDUSTRIES

Officer delegated under section 20 of the *Environmental Protection Act 1986 (WA)*

Licence history

Date	Reference number	Summary of changes
18/03/2025	L2901/2025/1/1	Licence granted.

Interpretation

In this licence:

- (a) the words 'including', 'includes' and 'include' in conditions mean "including but not limited to", and similar, as appropriate;
- (b) where any word or phrase is given a defined meaning, any other part of speech or other grammatical form of that word or phrase has a corresponding meaning;
- (c) where tables are used in a condition, each row in a table constitutes a separate condition;
- (d) any reference to an Australian or other standard, guideline, or code of practice in this licence:
 - (i) if dated, refers to that particular version; and
 - (ii) if not dated, refers to the latest version and therefore may be subject to change over time;
- (e) unless specified otherwise, any reference to a section of an Act refers to that section of the EP Act; and
- (f) unless specified otherwise, all definitions are in accordance with the EP Act.

NOTE: This licence requires specific conditions to be met but does not provide any implied authorisation for other emissions, discharges, or activities not specified in this licence.

Licence conditions

The licence holder must ensure that the following conditions are complied with:

Works

Infrastructure and equipment

1. The licence holder must have constructed or installed the infrastructure listed in Table 1:
 - (a) in accordance with the corresponding design and construction requirements;
 - (b) at the corresponding infrastructure location; and
 - (c) by no later than 31 March 2028

Table 1: Installation requirements

	Infrastructure	Design and construction / installation requirements	Infrastructure location
1	Batching System	(a) The Batching System must be installed at the infrastructure location and will replace the existing batching/mixing infrastructure.	Figure 2 in Schedule 1 shown as: "B1"
2	New pelletiser and press	(a) The new pelletiser must replace pellet press 2 and be installed within the pelletising plant. (b) The new press will replace existing press 2 within the Main Mill Press & Cooler area	
3	Finished goods storage: 2 X 100m ³ Overhead silos	(a) Nil	Figure 2 in Schedule 1 shown as: "Proposed Silos X2"

Compliance reporting

2. The licence holder must within 30 calendar days of the infrastructure required by condition 1 being constructed and/or installed:
 - (a) undertake an audit of their compliance with the requirements of condition 1; and
 - (b) prepare and submit to the CEO an Environmental Compliance Report on that compliance.
3. The Environmental Compliance Report (s) required by condition 2, must include as a minimum the following:
 - (a) certification that the infrastructure or component(s) thereof, as specified in condition 1, have been constructed in accordance with the relevant requirements specified in condition 1;
 - (b) contain as constructed plans and a detailed site plan for the infrastructure specified in condition 1; and

- (c) be signed by a person authorised to represent the licence holder and contain the printed name and position of that person.

Operation - Infrastructure and equipment

4. The licence holder must ensure that the infrastructure listed in column 1 of Table 2 is maintained and operated in accordance with the corresponding operational requirement set out in Table 2.

Table 2: Infrastructure and equipment operational requirements

	Infrastructure	Operational requirements	Infrastructure location
1	<p>Animal feed manufacturing facility including:</p> <ul style="list-style-type: none"> Raw materials receival system 15 Raw ingredient storage silos (S1-S15) Main Mill Press (Press 1 & 2) & Cooler Storage sheds SSW, SW & N) Grinder/hammer mill with a dust house located on top of the hammer mill (fabric filter air-material separators) Batcher and mixing bin (B1) 	<p>(a) Loose dry raw materials must only be received, unloaded or stored within the following infrastructure:</p> <ul style="list-style-type: none"> i) raw materials intake system (grid) and semi enclosed pit ii) raw ingredient storage silo iii) bulk storage shed (SW) iv) bulk storage shed (SSW) v) All processed and finished goods must be stored in bulk bags within storage shed N 	<p>Figure 2 in Schedule 1, shown as:</p> <p>Receival grid</p> <p>S1-S15</p> <p>Storage shed SSW</p> <p>Storage Shed SW</p> <p>Storage Shed N</p> <p>Grinder</p> <p>B1</p> <p>EP1</p>
2	<p>Pellet Mill Tower comprising of two pellet presses, a cooler and cyclone that collects fines from finished product and returns them to the press.</p>	<p>(a) Waste gases must be extracted and treated via cyclone dust extraction system.</p> <p>(b) Cyclone system must be in operation when pelletising plant is operating before discharging via stack.</p>	<p>Figure 2 in Schedule 1, shown as:</p> <p>Main Mill Press & Cooler</p> <p>EP2 & EP 3</p>
3	<p>Roller mills comprising: Bag house</p>	<p>(a) Baghouse must be in operation when the roller mills are operating before discharging via a stack.</p>	<p>Figure 2 in Schedule 1, shown as: Stack</p>
4	<p>Boiler house consisting of 1 x 500kW boiler and 1 x 376kW boiler (LPG powered)</p>	<p>(a) Waste gases will be discharged via vent on ceiling.</p>	<p>Figure 2 in Schedule 1, shown as: Boiler</p> <p>EP 4</p>

Authorised emissions

5. The licence holder must ensure that the emission(s) specified in Table 3, are discharged only from the corresponding discharge point(s) and only at the corresponding discharge point location(s).

Table 3: Authorised discharge points

Emission	Emission source	Emission point location (Schedule 1, Figure 2)
Exhaust gasses	Boiler house	Boiler exhaust stack (on ceiling) as shown as "EP 4"
Particulate matter	Pelletising plant	Cyclone exhaust stacks as shown as "EP2 &" EP3"
	Hammer mill	Stack as shown as "EP1"

Records and Reporting

6. The licence holder must record the following information in relation to complaints received by the licence holder (whether received directly from a complainant or forwarded to them by the Department or another party) about any alleged emissions from the premises:
 - (a) the name and contact details of the complainant, (if provided);
 - (b) the time and date of the complaint;
 - (c) the complete details of the complaint and any other concerns or other issues raised; and
 - (d) the complete details and dates of any action taken by the licence holder to investigate or respond to any complaint.
7. The licence holder must:
 - (a) undertake an audit of their compliance with the conditions of this licence during the preceding annual period; and
 - (b) prepare and submit to the CEO by no later than 30 days after the end of that annual period an Annual Audit Compliance Report in the approved form.
8. The licence holder must maintain accurate and auditable books including the following records, information, reports, and data required by this licence:
 - (a) the calculation of fees payable in respect of this licence;
 - (b) the works conducted in accordance with condition 4 of this licence;
 - (c) any maintenance of infrastructure that is performed in the course of complying with condition 4 of this licence; and
 - (d) complaints received under condition 6 of this licence.

- 9.** The books specified under condition 8 must:
- (a) be legible;
 - (b) if amended, be amended in such a way that the original version(s) and any subsequent amendments remain legible and are capable of retrieval;
 - (c) be retained by the licence holder for the duration of the licence; and
 - (d) be available to be produced to an inspector or the CEO as required.

Definitions

In this licence, the terms in Table 4 have the meanings defined.

Table 4: Definitions

Term	Definition
Annual Audit Compliance Report (AACR)	means a report submitted in a format approved by the CEO (relevant guidelines and templates may be available on the Department's website).
annual period	a 12 month period commencing from 1 July until 30 June in the immediately following year.
books	has the same meaning given to that term under the EP Act.
CEO	means Chief Executive Officer of the Department. "submit to / notify the CEO" (or similar), means either: Director General Department administering the <i>Environmental Protection Act 1986</i> Locked Bag 10 Joondalup DC WA 6919 or: info@dwer.wa.gov.au
condition	means a condition to which this licence is subject under s 62 of the EP Act.
Department	means the department established under section 35 of the Public Sector Management Act 1994 (WA) and designated as responsible for the administration of the EP Act, which includes Part V Division 3.
discharge	has the same meaning given to that term under the EP Act.
emission	has the same meaning given to that term under the EP Act.
EP Act	<i>Environmental Protection Act 1986 (WA)</i> .
licence	refers to this document, which evidences the grant of licence by the CEO under s 57 of the EP Act, subject to the conditions.
licence holder	refers to the occupier of the premises being the person to whom this licence has been granted, as specified at the front of this licence.
premises	refers to the premises to which this licence applies, as specified at the front of this licence and as shown on the map in Schedule 1 to this licence.
prescribed premises	has the same meaning given to that term under the EP Act.
waste	has the same meaning given to that term under the EP Act.

END OF CONDITIONS

Schedule 1

Premises maps

The boundary of the prescribed premises is shown in the map below represented by the red outline (Figure 1).



Figure 1: Map of the boundary of the prescribed premises

KOJONUP FEEDS

WHERE QUALITY COUNTS

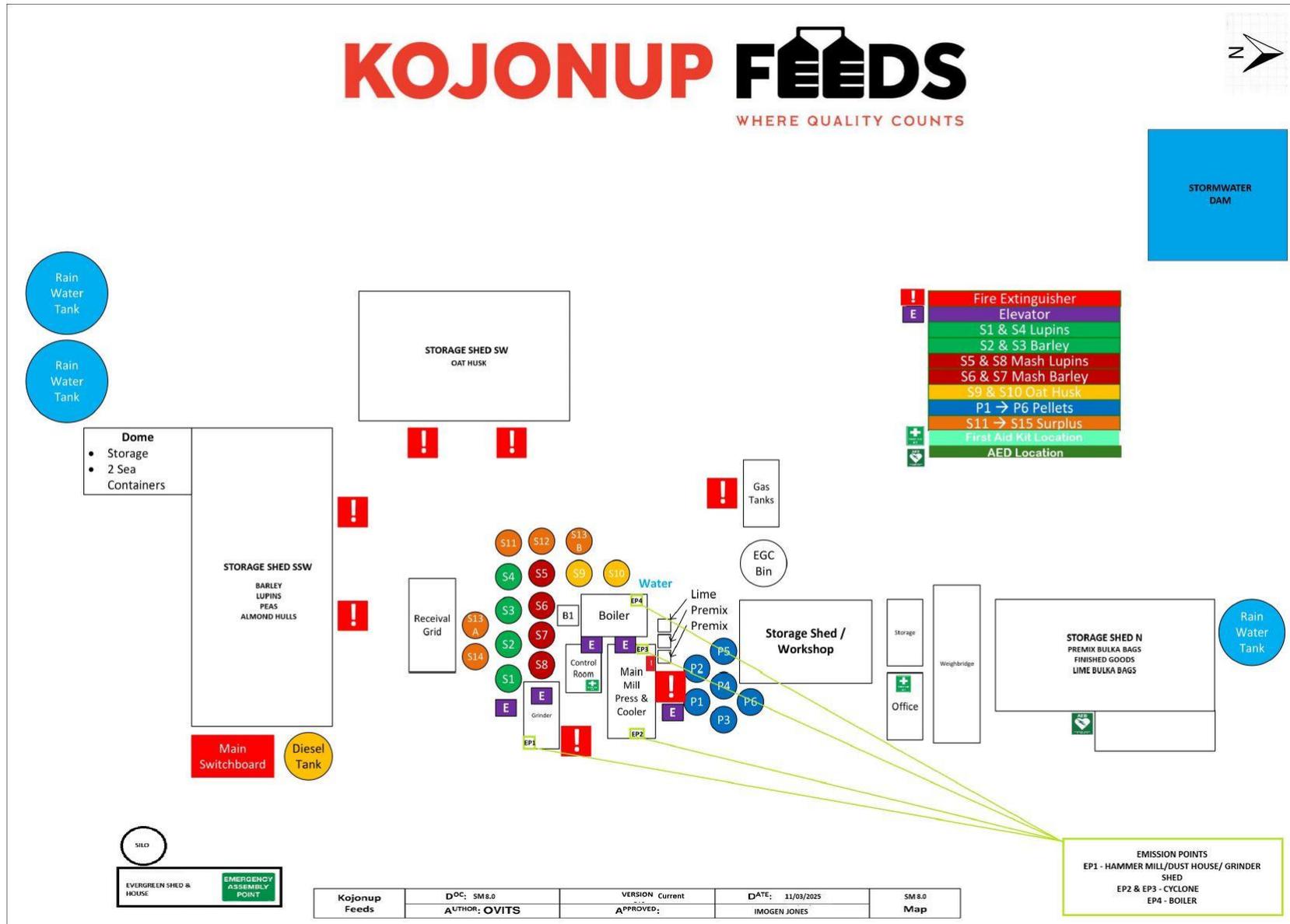
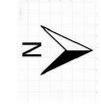


Figure 2: Premises map showing, premises boundary

