

# Licence

# Environmental Protection Act 1986, Part V

Licensee: Stella Bella Wines Pty Ltd

L7749/1999/7 Licence:

Registered office:

205 Rosabrook Road

MARGARET RIVER WA 6285

ACN:

079 217 164

Premises address:

Stella Bella Wines Pty Ltd

Brockman Hwy

KARRIDALE WA 6288

Being Lot 101 on Diagram 64801 as depicted in Schedule 1.

Issue date:

Thursday, 16 January 2014

Commencement date: Sunday, 19 January 2014

Expiry date:

Friday, 18 January 2019

Prescribed premises category

Schedule 1 of the Environmental Protection Regulations 1987

Category number	Category description	Category production or design capacity	Approved Premises production or design capacity	
25	Alcoholic beverage manufacturing: premises on which alcoholic beverage is manufactured and from which is or is to be discharged onto land or into waters.	350 kilolitres or more per year	750 kilolitres per annual period	
24	Non-alcoholic beverage manufacturing: premises on which a non-alcoholic beverage is manufactured and from which liquid waste is or is to be discharged onto land or into waters.	200 kilolitres or more per year	225 kilolitres per annual period	

#### Conditions

Subject to this Licence and the conditions set out in the attached pages.

Officer delegated under section 20 of the Environmental Protection Act 1986



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#### Introduction

This Introduction is not part of the Licence conditions.

#### DER's industry licensing role

The Department of Environment Regulation (DER) is a government department for the state of Western Australia in the portfolio of the Minister for Environment. DER's purpose is to protect and conserve the state's environment on behalf of the people of Western Australia.

DER has responsibilities under Part V of the *Environmental Protection Act 1986* (the Act) for the licensing of prescribed premises. Through this process DER works with the business owners, community, consultants, industry and other representatives to prevent, control and abate pollution and environmental harm to conserve and protect the environment. DER also monitor and audit compliance with works approvals and licence conditions, take enforcement action as appropriate and develop and implement licensing and industry regulation policy.

#### Licence requirements

This licence is issued under Part V of the Act. Conditions contained with the licence relate to the prevention, reduction or control of emissions and discharges to the environment and to the monitoring and reporting of them.

Where other statutory instruments impose obligations on the Premises/Licensee the intention is not to replicate them in the licence conditions. You should therefore ensure that you are aware of all your statutory obligations under the Act and any other statutory instrument. Legislation can be accessed through the State Law Publisher website using the following link: <a href="http://www.slp.wa.gov.au/legislation/statutes.nsf/default.html">http://www.slp.wa.gov.au/legislation/statutes.nsf/default.html</a>

For your Premises relevant statutory instruments include but are not limited to obligations under the:

- Environmental Protection (Unauthorised Discharges) Regulations 2004 these Regulations
  make it an offence to discharge certain materials such as contaminated stormwater into the
  environment other than in the circumstances set out in the Regulations.
- Environmental Protection (Controlled Waste) Regulations 2004 these Regulations place obligations on you if you produce, accept, transport or dispose of controlled waste.
- Environmental Protection (Noise) Regulations 1997 these Regulations require noise emissions from the Premises to comply with the assigned noise levels set out in the Regulations.



You must comply with your licence. Non-compliance with your licence is an offence and strict penalties exist for those who do not comply.

Licence holders are also reminded of the requirements of section 53 of the Act which places restrictions on making certain changes to prescribed premises unless the changes are in accordance with a works approval, licence, closure notice or environmental protection notice.

#### Licence fees

If you have a licence that is issued for more than one year, you are required to pay an annual licence fee prior to the anniversary date of issue of your licence. Non payment of annual licence fees will result in your licence ceasing to have effect meaning that it will no longer be valid and you will need to apply for a new licence for your Premises. Operating without a licence is an offence under the Act.

#### Ministerial conditions

If your Premises has been assessed under Part IV of the Act you may have had conditions imposed by the Minister for the Environment. You are required to comply with any conditions imposed by the Minister.

#### Premises description and Licence summary

Stella Bella Wines Pty Ltd (Stella Bella) operate a winery on Brockman Hwy in Karridale, which was previously owned by Australian Wine Holdings prior to 2006. The winery has undergone a series of staged increases in maximum capacity since 2005, with the current capacity being 3500 tonnes per year as specified on the previous licence (of grapes crushed for alcoholic beverage manufacturing). Nearest sensitive receptors are shown in Schedule 1.

The main emissions and discharges are similar to other large wineries in the south-west of WA. Waste water from the plant is directed through a screen and then a waste water treatment system before being discharged to land via irrigation. Solid waste including sludge and grape marc is composted before being used in the winery. The main emissions and discharges that are the concern of this licence are odour from the waste water treatment system and ensuring appropriate discharge to land (such as suitable nutrient loading rates).

This Licence is the successor to licence L7749/1999/6 and includes changes to conditions to convert the licence into REFIRE format.

The licences and works approvals issued for the Premises since 10/09/2002 are:

Instrument log			
Instrument	Issued	Description	
W2731/1999/1	28/04/1999	Works approval	
W4127/1999/1	16/12/2005	Works approval	
L7749/1999/2	10/09/2002	Licence reissue	
L7749/1999/3	12/01/2004	Licence reissue	
L7749/1999/4	17/01/2005	Licence reissue	
L7749/1999/5	17/01/2008	Licence reissue	
L7749/1999/6	13/01/2011	Licence reissue	
L7749/1999/7	16/01/2014	Licence reissue, including conversion to REFIRE format	

#### Severance

It is the intent of these Licence conditions that they shall operate so that, if a condition or a part of a condition is beyond the power of this Licence to impose, or is otherwise *ultra vires* or invalid, that condition or part of a condition shall be severed and the remainder of these conditions shall nevertheless be valid to the extent that they are within the power of this Licence to impose and are not otherwise *ultra vires* or invalid.

#### **END OF INTRODUCTION**

Environmental Protection Act 1986 Licence: L7749/1999/7 File Number: DEC6515



#### Licence conditions

#### 1 General

- 1.1 Interpretation
- 1.1.1 In the Licence, definitions from the Environmental Protection Act 1986 apply unless the contrary intention appears.
- 1.1.2 For the purposes of this Licence, unless the contrary intention appears:

'the Act' means the Environmental Protection Act 1986;

'AHD' means the Australian height datum;

'annual period' means the inclusive period from 1 October until 30 September in the following year;

'approved metering device' means a water meter that complies with Australian Standard AS3565 (meters for water supply) or Australian Standard AS 3778 (measurement of water flow in open channels), OR has been calibrated by a NATA accredited laboratory and the results reported on a NATA report or certificate;

'AS/NZS' means Australian Standard / New Zealand Standard;

'AS/NZS 2031' means the Australian Standard AS/NZS 2031 Selection of containers and preservation of water samples for microbiological analysis;

'AS/NZS 5667.1' means the Australian Standard AS/NZS 5667.1 Water Quality – Sampling – Guidance of the Design of sampling programs, sampling techniques and the preservation and handling of samples;

'AS/NZS 5667.4' means the Australian Standard AS/NZS 5667.4 Water Quality – Sampling – Guidance on sampling from lakes, natural and man-made;

'AS/NZS 5667.6' means the Australian Standard AS/NZS 5667.6 Water Quality – Sampling – Guidance on sampling of rivers and streams;

'AS/NZS 5667.9' means the Australian Standard AS/NZS 5667.9 Water Quality - Sampling - Guidance on sampling from marine waters;

'AS/NZS 5667.10' means the Australian Standard AS/NZS 5667.10 Water Quality - Sampling - Guidance on sampling of waste waters;

'AS/NZS 5667.11' means the Australian Standard AS/NZS 5667.11 Water Quality – Sampling – Guidance on sampling of groundwaters;

'averaging period' means the time over which a limit or target is measured or a monitoring result is obtained;

'BOD' means 5-day biological oxygen demand;

'code of practice for the storage and handling of dangerous goods' means the Storage and handling of dangerous goods - code of practice, Department of Mines and Petroleum, Government of Western Australia;



'controlled waste' has the definition in Environmental Protection (Controlled Waste) Regulations 2004:

'dangerous goods' has the meaning defined in the Dangerous Goods Safety (Storage and Handling of Non-explosives) Regulations 2007;

**'Director'** means Director, Environmental Regulation Division of the Department of Environment Regulation for and on behalf of the Chief Executive Officer as delegated under section 20 of the *Environmental Protection Act 1986*;

'Director' for the purpose of correspondence means;

Regional Leader, Industry Regulation, South West Region Department of Environment Regulation PO Box 1693

BUNBURY WA 6231

Telephone:

(08) 9725 4300

Facsimile:

(08) 9725 4351

Email:

SWIRAdmin@dec.wa.gov.au;

**'environmentally hazardous material'** means material (either solid or liquid raw materials, materials in the process of manufacture, manufactured products, products used in the manufacturing process, by-products and waste) which if discharged into the environment from or within the premises may cause pollution or environmental harm. Note: Environmentally hazardous materials include dangerous goods where they are stored in quantities below placard quantities. The storage of dangerous goods above placard quantities is regulated by the Department of Mines and Petroleum;

'freeboard' means the distance between the maximum water surface elevations and the top of retaining banks or structures.

'fugitive emissions' means all emissions not arising from point sources identified in sections 2.2, 2.3, 2.4 and 2.5;

'hardstand' means a surface with a permeability of 10-9 metres/second or less;

'Licence' means this Licence numbered L8321/2008/1 and issued under the *Environmental Protection Act 1986*;

'Licensee' means the person or organisation named as Licensee on page 1 of the Licence;

'NATA' means the National Association of Testing Authorities, Australia;

'NATA accredited' means in relation to the analysis of a sample that the laboratory is NATA accredited for the specified analysis at the time of the analysis;

'normal operating conditions' means any operation of a particular process (including abatement equipment) excluding start-up, shut-down and upset conditions, in relation to stack sampling or monitoring;

**'Premises'** means the area defined in the Premises Map in Schedule 1 and listed as the Premises address on page 1 of the Licence;

'quarterly' means the 4 inclusive periods from 1 April to 30 June, 1 July to 30 September, 1 October to 31 December and in the following year, 1 January to 31 March;

'Schedule 1' means Schedule 1 of this Licence unless otherwise stated;

'Schedule 2' means Schedule 2 of this Licence unless otherwise stated;



**'shut-down'** means the period when plant or equipment is brought from normal operating conditions to inactivity;

'six monthly' means the 2 inclusive periods from 1 April to 30 September and 1 October to 31 March in the following year;

'spot sample' means a discrete sample representative at the time and place at which the sample is taken;

'TSS' means total suspended solids:

**'usual working day'** means 0800 – 1700 hours, Monday to Friday excluding public holidays in Western Australia; and

'µS/cm' means microsiemens per centimetre.

- 1.1.3 Any reference to an Australian or other standard in the Licence means the relevant parts of the current version of that standard.
- 1.1.4 Any reference to a guideline or code of practice in the Licence means the current version of the guideline or code of practice.

#### 1.2 General conditions

- 1.2.1 Nothing in the Licence shall be taken to authorise any emission that is not mentioned in the Licence, where the emission amounts to:
  - (a) pollution;
  - (b) unreasonable emission;
  - (c) discharge of waste in circumstances likely to cause pollution; or
  - (d) being contrary to any written law.
- 1.2.2 The Licensee shall operate and maintain all pollution control and monitoring equipment to the manufacturer's specification or any relevant and effective internal management system.
- 1.2.3 The Licensee, except where storage is prescribed in section 1.3, shall ensure that environmentally hazardous materials are stored in accordance with the code of practice for the storage and handling of dangerous goods.
- 1.2.4 The Licensee shall immediately recover, or remove and dispose of spills of environmentally hazardous materials outside an engineered containment system.
- 1.2.5 The Licensee shall:
  - implement all practical measures to prevent stormwater run-off becoming contaminated by the activities on the Premises; and
  - (b) treat contaminated or potentially contaminated stormwater as necessary prior to being discharged from the Premises.

Note1: The Environmental Protection (Unauthorised Discharges) Regulations 2004 make it an offence to discharge certain materials into the environment.



# Government of Western Australia Department of Environment Regulation

#### 1.3 Premises operation

- 1.3.1 The licensee shall within the wastewater treatment plant:
  - (a) separate solids from the wastewater using screens with a maximum aperture of 5 mm;
  - (b) aerate the underflow from the screens;
  - visually inspect the wastewater after separation of the solids;
  - (d) direct all wastewater from the wastewater treatment system to a head of native reeds under gravity and then percolated to the winery dam which is not considered surface water (40 ML capacity); and
  - (e) routinely remove sludges generated for disposal.
- 1.3.2 The licensee shall manage the wastewater pond such that:
  - (a) all stormwater shall be diverted away from the ponds to minimise the threat of erosion of pond embankments or flooding;
  - (b) discernible leakage from the ponds or overtopping of the ponds does not occur;
  - (c) aerobic pond surfaces are kept clear of floating matter, debris, vegetation and algal mats; and
  - (d) vegetation on inner pond embankments of the facultative and aerobic ponds do not interfere with the integrity of pond walls, reduce surface water aeration, or mask overtopping or other pond leakage.
- 1.3.3 The licensee shall take the following measures to manage solid waste at the premises:
  - (a) marc and other organic solids (including screening solids) are stored either in sealed bins on a hardstand pan which is bunded and drained such that any leachate or run-off is directed to the wastewater treatment system; or
  - (b) either compost marc and other organic solids prior to spreading on land for use as a soil conditioner and/or export the material offsite for reuse or disposal.

#### 2 Emissions

#### 2.1 General

2.1.1 The Licensee shall record and investigate the exceedance of any descriptive or numerical limit, and/or target in this section.

#### 2.2-2.4 Point source emissions to air, surface water and groundwater

There are no specified conditions relating to point source emissions to air, surface water or groundwater in this section.

#### 2.5 Emissions to land

2.5.1 The Licensee shall ensure that where waste is emitted to land from the emission points in Table 2.5.1 [and identified on the map of emission points in Schedule 1] it is done so in accordance with the conditions of this licence.

Emission point reference [and location on Map of emission points]	Emission point reference on Map of emission points	Description	Source including abatement
L1	L1	Irrigation vineyards	Treated waste water from the waste water treatment system

2.5.2 The Licensee shall not cause or allow emissions to land greater than the limits listed in Table 2.5.2.

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Emission point reference	Parameter	Limit (including units)	Averaging period
L1	Total Nitrogen	250 kg/ha	Annual
L1	Total Phosphorous	30 kg/ha	in and the second
L1	BOD	30 kg/ha	Dav

- 2.5.3 The Licensee shall ensure that irrigation of treated wastewater occurs such that:
  - (a) irrigation does not occur on land subject to inundation or where the known groundwater level is less than 1 m below the surface;
  - (b) there is no degradation of soils, surface crusting or sealing; and
  - (c) no waste water spray drift nor wastewater run-off occurs beyond the property boundary.

#### 2.6 Fugitive emissions

There are no specified conditions relating to fugitive emissions in this section.

#### 2.7 Odour

2.7.1 The Licensee shall ensure that odour emitted from the Premises does not unreasonably interfere with the health, welfare, convenience, comfort or amenity of any person who is not on the Premises.

#### 2.8 Noise

There are no specified conditions relating to noise in this section.

### 3 Monitoring

#### 3.1 General monitoring

- 3.1.1 The licensee shall ensure that:
  - (a) all water samples are collected and preserved in accordance with AS/NZS 5667.1;
  - (b) all wastewater sampling is conducted in accordance with AS/NZS 5667.10;
  - (c) all surface water sampling is conducted in accordance with AS/NZS 5667.4, AS/NZS 5667.6 or AS/NZS 5667.9 as relevant;
  - (d) all groundwater sampling is conducted in accordance with AS/NZS 5667.11;
  - (e) all microbiological samples are collected and preserved in accordance with AS/NZS 2031; and
  - (f) all laboratory samples are submitted to a laboratory with current NATA accreditation for the parameters to be measured.
- 3.1.2 The Licensee shall ensure that :
  - (a) quarterly monitoring is undertaken at least 45 days apart.
- 3.1.3 The Licensee shall record production or throughput data and any other process parameters relevant to any non-continuous or CEMS monitoring undertaken.
- 3.1.4 The Licensee shall ensure that all monitoring equipment used on the Premises to comply with the conditions of this Licence is calibrated in accordance with the manufacturer's specifications.



3.1.5 The Licensee shall, where the requirements for calibration cannot be practicably met, or a discrepancy exists in the interpretation of the requirements, bring these issues to the attention of the Director accompanied with a report comprising details of any modifications to the methods.

#### 3.2-3.4 Monitoring of point source emissions to air, surface water and groundwater

There are no specified conditions relating to monitoring of point source emissions to air, surface water or groundwater in this section.

#### 3.5 Monitoring of emissions to land

3.5.1 The Licensee shall undertake the monitoring in Table 3.5.1 according to the specifications in that table.

Emission point reference	Parameter	Units	Frequency	
L1	Volumetric flow rate	m <sup>3</sup> /day	Monthly	
L1	рН	pH units	Quarterly	
L1	Electrical conductivity	μS/cm		
L1	BOD, TDS,TSS, Total Nitrogen, Total Phosphorous	mg/L		

#### 3.6 Monitoring of inputs and outputs

There are no specified conditions relating to monitoring of inputs and outputs in this section.

#### 3.7 Process monitoring

There are no specified conditions relating to process monitoring in this section.

#### 3.8 Ambient environmental quality monitoring

There are no specified conditions relating to ambient environmental quality monitoring in this section.

#### 3.9 Meteorological monitoring

There are no specified conditions relating to meteorological monitoring in this section.

# 4 Improvements

There are no specified improvement conditions in this section.

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#### 5 Information

#### 5.1 Records

5.1.1 All information and records required by the Licence shall:

(a) be legible;

- if amended, be amended in such a way that the original and subsequent amendments remain legible or are capable of retrieval;
- (c) except for records listed in 5.1.1(d) be retained for at least 6 years from the date the records were made or until the expiry of the Licence or any subsequent licence; and
- (d) for those following records, be retained until the expiry of the Licence and any subsequent licence:

(i) off-site environmental effects; or

- (ii) matters which affect the condition of the land or waters.
- 5.1.2 The Licensee shall ensure that:
  - any person left in charge of the Premises is aware of the conditions of the Licence and has access at all times to the Licence or copies thereof; and
  - (b) any person who performs tasks on the Premises is informed of all of the conditions of the Licence that relate to the tasks which that person is performing.
- 5.1.3 The Licensee shall complete an Annual Audit Compliance Report indicating the extent to which the Licensee has complied with the conditions of the Licence, and any previous licence issued under Part V of the Act for the Premises for the previous annual period.
- 5.1.4 The Licensee shall implement a complaints management system that as a minimum records the number and details of complaints received concerning the environmental impact of the activities undertaken at the Premises and any action taken in response to the complaint.

#### 5.2 Reporting

5.2.1 The Licensee shall submit to the Director an Annual Environmental Report within 28 calendar days after the end of the annual period. The report shall contain the information listed in Table 5.2.1 in the format or form specified in that table.

Table 5.2.1: Annual	Environmental Report	Control of the contro
Condition or table (if relevant)	Parameter	Format or form
-	Summary of any failure or malfunction of any pollution control equipment and any environmental incidents that have occurred during the annual period and any action taken	None specified
Table 3.5.1	All	LR1
5.1.3	Compliance	Annual Audit Compliance Report (AACR)
5.1.4	Complaints summary	None specified

Note 1: Forms are in Schedule 2

- 5.2.2 The Licensee shall ensure that the Annual Environmental Report also contains:
  - (a) any relevant process, production or operational data recorded under Condition 3.1.3;
  - (b) an assessment of the information contained within the report against previous monitoring results and Licence limits and/or targets; and
  - (c) a list of any original monitoring reports submitted to the Licensee from third parties for the annual period and make these reports available on request.



#### 5.3 Notification

5.3.1 The Licensee shall ensure that the parameters listed in Table 5.3.1 are notified to the Director in accordance with the notification requirements of the table.

Condition or table (if relevant)	Parameter	Notification requirement <sup>1</sup>	Format or form <sup>2</sup>
2.1.1	Breach of any limit specified in the Licence	Part A: As soon as practicable but no later than 5pm of the next usual working	N1
	Any failure or malfunction of any pollution control	day.	
	equipment or any incident, which has caused, is causing or may cause pollution	Part B: As soon as practicable	
3.1.4	Calibration report	As soon as practicable.	None specified

Note 1: Notification requirements in the licence shall not negate the requirement to comply with s72 of the

Act
Note 2: Forms are in Schedule 2



# Schedule 1: Maps

#### Premises map

The Premises is shown in the map below. The red line depicts the Premises boundary (Lot 101 on Diagram 64801). The irrigation area referred to in Table 2.5.1 is also shown.





# Schedule 2: Reporting & notification forms

These forms are provided for the proponent to report monitoring and other data required by the Licence. They can be requested in an electronic format.

SECTION A LICENCE DETAILS		
Licence Number:		Licence File Number:
Company Name:		ABN:
Trading as:		
Reporting period:	¥.	
	to	
		Yes ☐ Please proceed to Section  No ☐ Please proceed to Section
	NCE WITH LICENCE CONDITION  licence complied with within the I	vs reporting period? (please tick the appropriate bo
		No ☐ Please proceed to Section
Each page must be initialled b AACR).	by the person(s) who signs Sectio	n C of this Annual Audit Compliance Report
each page must be initialled b AACR). nitial:		n C of this Annual Audit Compliance Report

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# **SECTION B**

# DETAILS OF NON-COMPLIANCE WITH LICENCE CONDITION.

a) Licence	e condition not complied with:	
b) Date(s)	when the non compliance occurred, if applic	cable:
c) Was this	s non compliance reported to DER?:	
Yes	Reported to DER verbally Date Reported to DER in writing Date	□ No
d) Has DEI	R taken, or finalised any action in relation to	the non compliance?:
T mortodel	ry of particulars of the non compliance, and we have the non compliance, and we have the non compliance.	
g) Cause of	f non compliance:	
n) Action tal	ken, or that will be taken to mitigate any adv	erse effects of the non compliance:
) Action tak	en or that will be taken to prevent recurrence	e of the non compliance:
ach page m	ust be initialled by the person(s) who signs 8	Section C of this AACR



#### **SECTION C**

#### SIGNATURE AND CERTIFICATION

This Annual Audit Compliance Report (AACR) may only be signed by a person(s) with legal authority to sign it. The ways in which the AACR must be signed and certified, and the people who may sign the statement, are set out below.

Please tick the box next to the category that describes how this AACR is being signed. If you are uncertain about who is entitled to sign or which category to tick, please contact the licensing officer for your premises.

If the licence holder is	The Annual Audit Compliance Report must be signed and certified:
	by the individual licence holder, or
An individual	by a person approved in writing by the Chief Executive Officer of the Department of Environment Regulation to sign on the licensee's behalf.
A firm or other	by the principal executive officer of the licensee; or
unincorporated company	by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
	by affixing the common seal of the licensee in accordance with the Corporations Act 2001; or
4	by two directors of the licensee; or
	by a director and a company secretary of the licensee, or
A corporation	if the licensee is a proprietary company that has a sole director who is also the sole company secretary – by that director, or
9	by the principal executive officer of the licensee; or
	by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
A public outbority	by the principal executive officer of the licensee; or
A public authority (other than a local government)	by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
a local government	by the chief executive officer of the licensee; or
a local government	by affixing the seal of the local government.

It is an offence under section 112 of the *Environmental Protection Act 1986* for a person to give information on this form that to their knowledge is false or misleading in a material particular. There is a maximum penalty of \$50,000 for an individual or body corporate.

I/We declare that the information in this annual audit compliance report is correct and not false or misleading in a material particular.

SIGNATURE:	SIGNATURE:
NAME: (printed)	NAME: (printed)
POSITION:	POSITION:
DATE:/	DATE://



Licence: Form:

L8321/2008/1 LR1 Monitoring of emissions to land

Name:

Licensee: Margaret River Wine Production Pty Ltd Period :

· · · · ·	The state of the s	is to land				THE RESERVE THE PROPERTY OF THE PARTY OF THE
Emission point	Parameter	Result <sup>1</sup>	Result1	Averaging	Method	Sample date & times
1	Volumetric flow rate	L/s	m³/dav	-		
_	BOD		,			
Ī	200	mg/L	s/6	Spot sample		
L1	TSS	mg/L	-	a/s Snot sample		
	i			oldings and		
	Z	mg/L		g/s Spot sample		
			,	)		
	d.	mg/L	s/b	Spot sample		
Note 1. All	Note 1. All unite are referenced to OTP		5	010111111111111111111111111111111111111		

Note 1: All units are referenced to STP dry

Signed on behalf of Margaret River Wine Production Pty Ltd:

..... Date: ....

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IRLB\_T10672 v2.4



L8321/2008/1 ET1

Target exceedances

Licensee: Margaret River Wine Production Pty Ltd Period:

Please provide an analysis of the target exceedances for the month, including but not limited to:

(b) the root cause analysis for the exceedances;

(c) any common or contributory factors;

(d) a description of remedial measures taken or planned to be taken, including those taken to prevent recurrence of the exceedances;

(e) complaints received that may have been caused by this exceedance; and

(f) for those exceedances that may have caused complaints, meteorological details: temperature, wind speed and wind direction, humidity.

Signed on behalf of Margaret River Wine Production Pty Ltd: .......

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IRLB\_T10672 v2.4



Licence: Form:

L8321/2008/1

N1

Licensee:

Margaret River Wine Production Pty Ltd

Date of breach:

Notification of detection of the breach of a limit or any failure or malfunction of any pollution control equipment or any incident which has caused, is causing or may cause pollution.

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

$\Box$	-	r	+	Λ	ŀ
Г	а	L	ι	-	١

Licence Number	
Name of operator	
Location of Premises	
Time and date of the detection	

Notification requirements for the breach of	a limit	
Emission point reference/ source		1.6
Parameter(s)		
Limit		
Measured value		
Date and time of monitoring		
Measures taken, or intended to	2	
be taken, to stop the emission		

Notification requirements for a any incident which has caused	any failure or malfu d, is causing or ma	nction of ar	ny pollution	control	quipr	nent or
Date and time of event						
Reference or description of the location of the event	8 9 1				WA	
Description of where any release into the environment took place	S 8		7 / 7			
Substances potentially released		5			ON.	Q.
Best estimate of the quantity or rate of release of substances	2	¥	<u>a</u> –	1		
Measures taken , or intended to be taken, to stop any emission						
Description of the failure or accident	Q 580				Ť	



# Government of Western Australia Department of Environment Regulation

# Part B

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident.	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission.	
The dates of any previous N1 notifications for the Premises in the preceding 24 months.	
Name	
Post	
Signature on behalf of Margaret River Wine Production Pty Ltd	7 × ×
Date	



# **Decision Document**

## Environmental Protection Act 1986, Part V

**Proponent:** 

Stella Bella Wines Pty Ltd

Licence:

L7749/1999/7

Registered office:

205 Rosabrook Road

MARGARET RIVER WA 6285

ACN:

079 217 164

Premises address:

Stella Bella Wines Pty Ltd

Brockman Hwy

KARRIDALE WA 6288

Being Lot 101 on Diagram 64801as depicted in Schedule 1.

Issue date:

Thursday, 16 January 2014

Commencement date:

Sunday, 19 January 2014

Expiry date:

Friday, 18 January 2019

#### Decision

Based on the assessment detailed in this document, the Department of Environment Regulation (DER), has decided to issue an amended licence. DER considers that in reaching this decision, it has taken into account all relevant considerations and legal requirements and that the Licence and its conditions will ensure that an appropriate level of environmental protection is provided.

Decision Document prepared by:

**Bradley Cox** 

Regional Environmental Officer

Decision Document authorised by:

Neville Welsh Regional Leader



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# 1 Purpose of this Document

This decision document explains how DER has assessed and determined the application for a works approval or licence, and provides a record of DER's decision-making process and how relevant factors have been taken into account. Stakeholders should note that this document is limited to DER's assessment and decision making under Part V of the *Environmental Protection Act 1986*. Other approvals may be required for the proposal, and it is the proponent's responsibility to ensure they have all relevant approvals for their Premises.

#### Works approval and licence conditions

DER has three types of conditions that may be imposed on works approvals and licences. They are as follows;

#### Standard conditions (SC)

DER has standard conditions that are imposed on all works approvals and licences regardless of the activities undertaken on the Premises and the information provided in the application. These are included as the following conditions on works approvals and licences:

Works approval conditions: 1.1.1-1.1.4, 1.2.1, 1.2.2, 5.1.1 and 5.1.2.

Licence conditions: 1.1.1-1.1.4, 1.2.1-1.2.4, 5.1.1-5.1.4 and 5.2.1.

For such conditions, justification within the Decision Document is not provided.

#### Optional standard conditions (OSC)

In the interests of regulatory consistency DER has a set of optional standard conditions that can be imposed on works approvals and licences. DER will include optional standard conditions as necessary, and are likely to constitute the majority of conditions in any licence. The inclusion of any optional standard conditions are justified in Section 4 of this document.

#### Non standard conditions (NSC)

Where the proposed activities require conditions outside the standard conditions suite DER will impose one or more non-standard conditions. These include both premises and sector specific conditions, and are likely to occour within few licences. Where used, justification for the application of these conditions will be included in Section 4.



# 2 Administrative summary

Administrative details		
Application type	Works Approval New Licence Licence amendmen Works Approval an	PARTIES CO.
	Category number	(s) Assessed design capacity
Activities that cause the premises to become prescribed premises	25	2625 kilolitres per annual period
	24	225 kilolitres per annual period.
street street was the street		
Application verified	Date: 25/10/2013	
Application fee paid	Date: 8/11/2013	NI/A 🔽
Works Approval has been complied with	Yes No	N/A🖾
Compliance Certificate received	Yes No	N/A⊠
Commercial-in-confidence claim	Yes□ No⊠	and another process are a system.
Commercial-in-confidence claim outcome		ra en este la l
Is the proposal a Major Resource Project?	Yes□ No⊠	the delimination of the
Was the proposal referred to the Environmental Protection Authority (EPA) under Part IV of the Environmental Protection Act 1986?	Yes□ No⊠	Referral decision No:  Managed under Part V  Assessed under Part IV
		Ministerial statement No:
Is the proposal subject to Ministerial Conditions?	Yes□ No⊠	EPA Report No:
Does the proposal involve a discharge of waste	Yes□ No⊠	
into a designated area (as defined in section 57 of the <i>Environmental Protection Act 1986</i> )?	Department of Wate	er consulted Yes 🗌 No 🛛
Is the Premises within an Environmental Protection If Yes include details of which EPP(s) here.	Policy (EPP) Area	Yes□ No⊠
Is the Premises subject to any EPP requirements?  If Yes, include details here, eg Site is subject to SC	Yes□ No⊠ 0₂ requirements of Kw	vinana EPP.



# 3 Executive summary of proposal

Wastewater from the winery collection sump is pumped to a storage tank of 135 kL capacity. This tank feeds a bioreactor based on a returned activated sludge process with a total workable volume of 150 kL, with the capacity to process in excess of 30 kL/day of wastewater at a BOD of 6000 mg/L.

The bioreactor aerates the waste for 6 hours, which is followed by a two hour settling. Clear supernatant is decanted from the top to the required volume, and is directed to the 13 kL storage tank for inspection prior to discharge to the dam. This is typically 2000 – 5000 L per batch.

This process is fully computer controlled, with facility for manual operation, and sequence batch operation.

The facility has an emergency overflow lagoon with a working capacity of 75 kL fully lined with 1.5 mm HDPE liner. During winter the lagoon collects stormwater that is discharged to the winery dam. In an emergency the dam can hold in excess of 50 % capacity of either the storage or process tank. The lagoon contents can be returned to the process for treatment.

In an overload scenario where the facility can't process wastewater/stormwater from the winery a diversion is set to store process water in a dedicated dam (750kL or 25 days of maximum winery operation), then pumped back to the treatment plant at a later date when capacity is available.

Treated water is first stored in a 13 kL tank inspected visually for quality then discharged to a head of native reeds under gravity then finally percolated through to the winery dam (40 ML capacity).

A 5.29 hectare site vineyard is irrigated from this dam.

A marc drying and composting pad is used which collects leachate in a sump and is gravity fed back to the wastewater lagoon for processing.



# Decision table 4

All applications are assessed under the Environmental Protection Act 1986, the Environmental Protection Regulations 1987, DEC's Policy Statement - Limits and targets for prescribed premises (2006) and the risk matrix attached to this decision document in Section 6 and DER's Industry Regulation Emissions and Discharges Assessment Framework. Where other references have been used in making the decision they are detailed in the decision table.

DECISION TABLE	<b>E</b>			
Works Approval / Licence section	Condition number W = Works Approval L= Licence	OSC or NSC	Justification (including risk description & decision methodology where relevant)	Reference documents
	L1.3.1; L1.3.2; L1.3.3	NSC	Operation Emission Significance - 2 Socio-political context - Low Risk Assessment - D - licence conditions	
General			Conditions have been included to ensure appropriate operation of the wastewater treatment system, wastewater pond and management of solid waste. After removal of solids, all wastewater is directed through the bio-reactor system. Treated wastewater is	
			stored in a 13KL tank, visually inspected, discharged to a native reed bed, percolated to the winery dam and discharged to land through the irrigation system. Solid waste can be either composted on site or removed from the premises.	
Emissions general	L2.1.1	OSC	Descriptive limits will be set through condition 2.5.2 of the licence and therefore OSC regarding recording and investigation of exceedances of limits or targets has been incuded.	N/A
Point source emissions to	L2.2 and L3.2	N/A	Operation Emission Significance - 1 Socio-political context - Low	Environmental Protection (Unauthorised
air including monitoring			Risk Assessment – E – other management mechanisms  No significant point source air emissions are expected from the	Discharges) Regulations, 2004.
			operation of the winery or the wastewater treatment system.	

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DECISION TABLE					
Works Approval / Licence section	Condition number W = Works Approval L= Licence	OSC or NSC	Justification (including risk description & decision methodology where relevant)	Reference documents	
Point source emissions to surface water including	L2.3 and L3.3	N/A	Operation  Emission Significance – 1 Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management mechanisms	Environmental Protection (Unauthorised Discharges) Regulations, 2004.	
monitoring			There will be no point source emissions to water during operation of the winery. All contaminated wastewater is directed to the wastewater treatment system and then to the reed bed and winery dam and then to the irrigation system (see discharges to land)		
Point source emissions to groundwater including	LZ.4 and L3.4	ď Ž	Operation  Emission Significance – 1 Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management mechanisms	Environmental Protection (Unauthorised Discharges) Regulations, 2004	
monitoring			There will be no point source emissions to water during operation of the winery. All contaminated wastewater is directed to the wastewater treatment system and then to the reed bed and winery dam and then to the irrigation system (see discharges to land)	,	

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DECISION TABLE	¥.			
Works Approval / Licence section	Condition number W = Works Approval L= Licence	OSC or NSC	Justification (including risk description & decision methodology where relevant)	Reference documents
	L2.5 and L3.5	OSC/ NSC	Operation Emission Significance - 2 Socio-political context - Low	Environmental Protection (Unauthorised
Emissions to land including			Risk Assessment - D – licence conditions	Discharges) Regulations, 2004
monitoring	# W	r.	Treated wastewater is used to irrigate the vineyards. OSC have been included to specify the emission points and emission limits. The emission limits relate to the loading of the soil averaged annually for TN and TP and daily for BOD. NSC have been included about management of irrigation practices to ensure there is no impact on soil or across the premises boundary.	
8	12.6	N/A	Operation Emission Significance – 1	
Fugitive emissions			Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management mechanisms	
			The practices at the winery generate minimal dust so no conditions have been considered necessary in this section.	8
Odour	12.7	osc	Operation Emission Significance - 2 Socio-political context - Low Risk Assessment - D - licence conditions	
			The wastewater treatment system generates minor amounts of odour so an OSC has been included about odour not impacting on person's not on the property.	

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	DECISION TABLE	Ē			
	Works	Condition	OSC	Justification (including risk description & decision	
{	Approval / Licence section	number W = Works Approval L= Licence	or NSC	methodology where relevant)	wererence documents
		L2.8	N/A	Operation	
	Noise			Emission Significance – 1 Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management	
		1		The practices at the winery generate minimal noise so no conditions	
	Monitoring	L3.1	OSC	OSC have been included relating to sampling techniques and	
	general			calibration of equipment as monitoring is required by condition 3.2.1 and 3.5.1.	
		L3.6	N/A	Operation	
	Monitoring of			Emission Significance – 1	
	inputs and outputs			Socio-political context –No concern or interest Risk Assessment – E –no regulation other management	
				mechanisms	
				No conditions have been deemed necessary in this continue	
		L3.7	N/A	Operation Operation	
	Process monitoring	9		Emission Significance – 1 Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management	
				mechanisms	Ī
		1/4		No conditions have been deemed necessary in this section	
				The second of th	

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Works Condition Approval / number Licence W = Works Approval section L = Licence L3.8 Ambient	OSC or or N/A	Justification (including risk description & decision methodology where relevant)	Reference documents
	A/A		
quality monitoring		Operation Emission Significance - 2 Socio-political context - Low Risk Assessment - D - licence conditions	
		Due to the size of the winery, no conditions have been deemed necessary in this section	1
L3.9 Meteorological monitoring	N/A	Operation Emission Significance – 1 Socio-political context –No concern or interest Risk Assessment – E –no regulation, other management mechanisms	
9 X		No conditions have been deemed necessary in this saction	
Improvements L4	N/A	No improvements are required at this facility.	
Information L5	OSC	Standard reporting and notification requirements as well as OSC related to monitoring of emissions to land; as well as associated information and analysis of the data; and a calibration report	

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# Advertisement and consultation table

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		suts
How comments were taken into	N/A	Changes were made to the documents where necessary.
Comments received/Notes	None.	Comments received on minor changes requested related to wastewater treatment, emission targets and limits, irrigation area and assessed design capacity.
Event	04/11/2013 Application advertised in West Australian (or other relevant newspaper)	31/12/2013 Proponent sent a copy of draft instrument
Date	04/11/2013	31/12/2013

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# 6. Emissions and discharges risk assessment framework

Note: These matrix are taken from the DEC Officer's Guide to Emissions and Discharges Risk Assessment (2006).

Table 3: Measures of Significance of Emissions

Emissions as a percentage of the relevant emission or ambient standard		Worst Case Operating Conditions (95 <sup>th</sup> Percentile)				
		50 – 100%	20 – 50%	<20%*		
>100%	5	N/A	N/A	N/A		
50 – 100%	4	3	N/A	N/A		
20 - 50%	4	3	2	N/A		
<20%*	3	3	2	1		
	t emission or standard >100% 50 – 100% 20 – 50%	t emission or standard >100% 5 5 5 4 20 - 50% 4	t emission or standard >100% 50 - 100%	t emission or standard >100% 50 - 100% 20 - 50% >100% 5 N/A N/A 50 - 100% 4 3 N/A 20 - 50% 4 3 2		

<sup>\*</sup>For reliable technology, this figure could increase to 30%

Table 4: Socio-Political Context of Each Regulated Emission

		Relative prox	cimity of the in	erested party w	ith regards to	the emission
œ.		Immediately Adjacent	Adjacent	Nearby	Distant	Isolated
	5	High	High	Medium High	Medium	Low
T c lit	4	High	High	Medium High	Medium	Low
ore ores	3	Medium High	Medium High	Medium	Low	No
a 일 함 S	2	Low	Low	Low	Low	No
	1	No	No	No	No	No

Note: These examples are not exclusive and professional judgement is needed to evaluate each specific case

Table 5: Emissions Risk Reduction Matrix

		Significance of Emissions				
		5	4	3	2	1
Socio-Political Context	High	Α	A	В	С	D
	Medium High	Α	A	В	С	D
	Medium	Α	В	В	D	Е
	Low	Α	В	С	D	Е
	No	В	С	D	Е	Е

#### PRIORITY MATRIX ACTION DESCRIPTORS

A = Do not allow (fix)

B = licence condition (setting limits + EMPs - short timeframes)(setting targets optional)

C = licence condition (setting targets + EMPs - longer timeframes)

D= EIPs, other management mechanisms/licence conditions (monitoring/reporting)/other regulatory tools

E = No regulation, other management mechanisms

<sup>\*</sup>This is determined by DER using the Officer's Guide to Emissions and Discharges Risk Assessment (2006).